

PACKAGING INSTRUCTIONS SHEET

PN: 184002-1

Operator's Daily Standard Work

PN Desc 2 POS. PLUG ASSY, KEY B, GRAY

Resp: Operator Process: Final Pack

Country: MX

Plant: 0958

Supplier:

Activity: Packaging

Standard Pkg Qty: 1,800

Rev AD

Specifications

102-60	CAGE Codes and Date Coding
107-115	Packaging and Marking Requirements for Global Tyco Electronics Compani
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107-142-5	PALLET REQUIREMENTS
107-205	Stretch Wrapping, Procedure for
107-216	AIAG Packaging Requirements

Shipper Packaging Described Below

Package Quantity 1,800

Level: 400

<u>Required</u>	<u>Description</u>	<u>PKG Qty</u>	<u>U/M</u>
1012454-2	IS 408-4189 ENGLISH 4.25X5.5	1	PC
1-995265-2	BAG, GUSSETTED	1	EA
995575-1	TAPE, PACKAGING, TRANSPARENT	2	M
999077-5	LABEL STOCK	1	PC
999754-1	BOX, CORR, RSC	1	EA

Operation Description

PLACE BAG IN BOX.
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
SEAL BOX WITH TAPE.
APPLY LABEL PER BOX GRAPHICS.

Palletization Packaging Described Below

Package Quantity 1

Level: 500

<u>Required</u>	<u>Description</u>	<u>PKG Qty</u>	<u>U/M</u>
698313-4	FILM, STRETCH	As Reqd	FT
999691-1	PALLET, FOUR WAY, 48 X 45	As Reqd	EA

Operation Description

PLACE 10 BOXES PER LAYER ON PALLET.
PLACE 05 LAYERS PER PALLET.
MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 50.
SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
APPLY LABEL TO OUTSIDE OF STRETCHWRAP.