

**REC.ASSY 2.5MM PITCH MIS**

**1. PURPOSE 目的**

Define the packaging specification and packaging method of 2.5 MIS RECEPTACLE ASSEMBLY.

订定 2.5 MIS RECEPTACLE ASSEMBLY 产品之包装规格及包装方式.

**2. APPLICABLE PRODUCT 适用范围**

Product Part Number	Description
X-353359-X	REC.ASSY 2.5MM PITCH MIS
X-1871011-X	RECEPTACLE ASSY 2.5mm PITCH METRIC INTERCONNECT SYSTEM
X-179872-X	REC.ASSY 2.5MM PITCH MIS
X-177534-X	REC.ASSY 2.5MM PITCH MIS
X-84563-X	REC.ASSY 2.5MM PITCH MIS

**3. PACKAGING MATERIAL 包装材料**

Package	Part No.	Description
INNER	5-720994-6	POLY BAG
	1-623124-0	DESICCANT
	623865-4	INNER LABEL
MIDDLE	720992-1	FOAM PAD
	1533271-1	INNER BOX
	623865-4	MIDDLE LABEL
OUTER	292906-9	SHIPPING BOX
	623865-5	OUTER LABEL

	Inner	Middle	Outer
LABEL	623865-4	623865-4	623865-5
SEALING	Heat-seal	Tape	Tape

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#### 4. PACKAGING QUANTITY 包装数量

##### 4.1. 84563 系列:

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
84563-2	2	1,000	10,000	40,000
84563-3	3	1,000	8,000	32,000
84563-4	4	1,000	6,000	24,000
84563-5	5	1,000	5,000	20,000
84563-6	6	1,000	4,000	16,000
84563-7	7	500	3,000	12,000
84563-8	8	500	3,000	12,000
84563-9	9	500	3,000	12,000
1-84563-0	10	500	2,500	10,000
1-84563-1	11	500	2,500	10,000
1-84563-2	12	400	2,000	8,000
1-84563-3	13	400	2,000	8,000

##### 4.2. 179872 系列:

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
179872-2 2, 4-179872-2	2	1,000	10,000	40,000
179872-3 2, 4-179872-3	3	1,000	8,000	32,000
179872-4 2, 4-179872-4	4	1,000	6,000	24,000
179872-5 2, 4-179872-5	5	1,000	5,000	20,000
179872-6 2, 4-179872-6	6	1,000	4,000	16,000
179872-7 2, 4-179872-7	7	500	3,000	12,000
179872-8 2, 4-179872-8	8	500	3,000	12,000
179872-9 2, 4-179872-9	9	500	3,000	12,000
1, 3, 5-179872-0	10	500	2,500	10,000
1, 3, 5-179872-1	11	500	2,500	10,000
1, 3, 5-179872-2	12	400	2,000	8,000
1, 3, 5-179872-3	13	400	2,000	8,000

#### 4. PACKAGING QUANTITY 包装数量

##### 4.3. 177534/1871011 系列:

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
177534-2 2-177534-2	2	1,000	10,000	40,000
1871011-3 177534-3 2-177534-3	3	1,000	8,000	32,000
1871011-4 177534-4 2-177534-4	4	1,000	6,000	24,000
1871011-5 177534-5 2-177534-5	5	1,000	5,000	20,000
1871011-6 177534-6 2-177534-6	6	1,000	4,000	16,000
1871011-7 177534-7 2-177534-7	7	500	3,000	12,000
177534-8 2-177534-8	8	500	3,000	12,000
1871011-9 177534-9 2-177534-9	9	500	3,000	12,000
1, 3, 9-177534-0	10	500	2,500	10,000
1-1871011-1 1, 3-177534-1	11	500	2,500	10,000
1, 3-177534-2	12	400	2,000	8,000
1, 3-177534-3	13	400	2,000	8,000

##### 4.4. 353359 系列:

Part Number 产品编号	Position 位数	Each/polybag 件/袋	Each/MCM box 件/盒	Each/shipper box 件/箱
353359-2	2	1,000	10,000	40,000
353359-3 2-353359-3	3	1,000	8,000	32,000

## 5. PACKING METHOD 包装方法

5.1. Place an inner label on the middle of a polybag.

在一个袋子的中间贴上内标签。

5.2. Depending upon position, place on appropriate quantities of parts into polybag.

根据位数将一定数量(详见4中包装数量)的产品放入塑料袋中。

5.3. Place a packet of desiccant into each bag & heat seal it.

将一包干燥剂放入塑料袋内，并热封其塑料袋口。

5.4. Place an inner box & one piece of foam pad into bottom of inner box.

折叠好一个内盒，并在内盒的底部放一块海绵。

5.5. Depending upon position, place on appropriate of polybags into inner box.

根据位数将一定数量(详见4包装数量)的塑料袋放入内盒中。

注：(1)、如果4中规定放四包产品入内盒，则将四包产品并排放入内盒后再放一块海绵在产品的上面；

(2)、如果4中规定放五包产品入内盒，则将三包产品并排放入内盒后放一块海绵再将二包产品并排放入内盒，接着再放一块海绵在产品的上面；

(3)、如果4中规定放六包、八包或十包产品入内盒，则平均分两层放，每层并排放入，层与层之间以及最上面各放一块海绵垫(注：最上面的一块海绵可根据实际包装松紧情况决定放或不放，但必须保证产品在内盒中不易晃动)。

5.6. Fill in void with propriety foam.

若内盒有空隙，则用适当的海绵垫填充，保证产品在内盒不易晃动。

5.7. Tuck closed top flap of inner box & a middle label to the designated area of it(See Figure 1).

合上盒盖，并在内盒外侧如下图1所示的指定位置上贴一中标签。



Figure 1

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## 5. PACKING METHOD 包装方法

5.8. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5.9. Place 4 inner boxes full of products into the shipping box.

将四个装满产品的内盒放入外箱中。

**注：四个内盒放入外箱的方向要一致。**

5.10. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。