

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 175976-2 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M181
 SUPPLIER MFG DATE 10/11/06
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 504 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC .040 MLC-2 CAP ASS'Y 28P (H)
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 01/23/07 REASON FOR CHG
 SPEC/PKG CODE INFO LAST CHANGED: 09/16/11 PACKAGING REV AE

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115-0000	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205-0000	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 09/16/11

PACKAGE QUANTITY	36		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
294010-1	GOT-MLC 040 HOR MKII CAP ASSY.	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN TUBE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 09/16/11

PACKAGE QUANTITY	504		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	1.7500000	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

SETUP BOX AND SECURE BOTTOM WITH TAPE...
 FILL BOX BY PLACING 2 MULTITUBES SIDE BY SIDE ON BOX
 BOTTOM. CONTINUE LOADING BOX BY BUILDING 7 LAYERS PER

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DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC .040 MLC-2 CAP ASS'Y 28P (H)

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 09/16/11

PACKAGE QUANTITY 504

OPERATION DESCRIPTION

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BOX PACK-OUT... CLOSE AND SECURE BOX TOP WITH TAPE...
 APPLY REQUIRED LABELS TO LABEL TARGET GRAPHICS PRINTED
 ON BOX PANELS...

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 09/16/11

PACKAGE QUANTITY AS REQD

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL

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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	68.0000000	FT
999077-5	LABEL STOCK	1.0000000	PC
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX
 TOP PANELS ALONG WITH TE SPEC 107-216 AND 107-142-5...
 SECURE PALLETIZED LOAD WITH STRETCHFILM PER 107-205SPEC
 APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED
 STRETCHFILM...