

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 174975-2 00 CURRENT

UM PC ORG CODE FJA0 PRD CDE M181
 SUPPLIER MFG DATE 06/05/98
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 840 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 040 MLC CAP ASSY V 16P
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 01/23/07 REASON FOR CHG
 SPEC/PKG CODE INFO LAST CHANGED: 05/26/98 PACKAGING REV R
 SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216-0000	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 02/17/11

PACKAGE QUANTITY	60		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
294007-1	G.O.T. - 040 VER. MLC CAP ASSY	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN 4-GANG TUBE.
 SECURE TUBE WITH SPECIFIED ROD CLOSURE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 02/17/11

PACKAGE QUANTITY	840		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

PLACE A TOTAL OF (14) 4-GANG TUBES PER BOX.
 PLACE (2) 4-GANG TUBES PER LAYER.
 PLACE 7 LAYERS PER BOX.
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

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UM PC ORG CODE FJA0 PROD CDE M181

SUPPLIER MFG DATE 06/05/98

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 840

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MLC CAP ASSY V 16P

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
LAST CHANGED: 02/17/11

PACKAGE QUANTITY AS REQD

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL

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PKG MTL REQUIRED	999102-1 PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999077-5	LABEL STOCK	1.0000000	PC
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 6 BOXES PER LAYER ON PALLET.
PLACE 5 LAYERS PER PALLET.
MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 30.
SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
APPLY LABEL TO OUTSIDE OF STRETCHWRAP.