

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 174973-2 00 CURRENT

UM PC ORG CODE FJA0 PRD CDE M181
 SUPPLIER MFG DATE 02/28/11
 COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 952 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 040 MLC CAP ASSY V 12P
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 12/07/10 REASON FOR CHG
 SPEC/PKG CODE INFO LAST CHANGED: 03/03/11 PACKAGING REV U

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 03/03/11

PACKAGE QUANTITY	68	
INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====
	999102-1	
	999385-1	
	999287-1	

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
294007-1	G.O.T. - 040 VER. MLC CAP ASSY	1.0000000	PC

OPERATION DESCRIPTION

VERIFY CORRECT QUANTITY OF PARTS PER TUBE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 03/03/11

PACKAGE QUANTITY	952	
INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
=====	=====	=====
	999102-1	

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-2	TAPE, PACKAGING, TRANSPARENT	1.8500000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

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UM PC ORG CODE FJA0 PROD CDE M181

SUPPLIER MFG DATE 02/28/11

COUNTRY CODE MX TRADEMARK NM

STANDARD QUANTITY - 952 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 040 MLC CAP ASSY V 12P

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 03/03/11

PACKAGE QUANTITY 952

OPERATION DESCRIPTION

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***** ATTENTION *****

APPLY REQUIRED LABELS USING CARE TO NOT DESTROY OR
COVER ANY CRITICAL MFG DATA/INFO. LABEL PLACEMENT SHALL
ALLOW VIEWING OF LABEL DATA WHEN BOXES ARE PALLETIZED
PER 107-142-5 SPECIFICATION. RE-SECURE ANY NOTED LOOSE
TAPE SECUREMENTS WITH TAPE...

***** ATTENTION *****

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 03/03/11

PACKAGE QUANTITY AS REQD

INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL
=====	=====	=====
	999102-1	

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
698313-4	FILM, STRETCH	68.0000000	FT
999077-5	LABEL STOCK	1.0000000	PC
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 6 BOXES PER LAYER ON PALLET.
PLACE 5 LAYERS PER PALLET.
MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 30.
SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
APPLY LABEL TO OUTSIDE OF STRETCHWRAP.