

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 174971-2 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M181
 SUPPLIER MFG DATE 01/06/10
 COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 1120 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 040 MLC CAP ASSY V 8P
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 01/23/07 REASON FOR CHG
 SPEC/PKG CODE INFO LAST CHANGED: 01/06/10 PACKAGING REV L

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 01/06/10

PACKAGE QUANTITY	80		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
294007-1	G.O.T. - 040 VER. MLC CAP ASSY	1.0000000	PC

OPERATION DESCRIPTION

LOAD SPECIFIED QTY OF PARTS INTO MULTITUBE. INSERT ROD
 CLOSURE INTO ROD OPENNING TO SECURE LOADED PRODUCT
 VERIFY CORRECT QUANTITY OF PARTS PER TUBE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 01/06/10

PACKAGE QUANTITY	1120		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	1.8500000	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

SETUP BOX AND SECURE BOTTOM W/TAPE.
 PLACE A TOTAL OF (14) 4-GANG TUBES PER BOX.
 PLACE (2) TUBES PER LAYER.

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SUPPLIER MFG DATE 01/06/10

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STANDARD QUANTITY - 1120 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 040 MLC CAP ASSY V 8P

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 01/06/10

PACKAGE QUANTITY 1120

OPERATION DESCRIPTION

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PLACE 7 LAYERS PER BOX.
CLOSE BOX AND SECURE W/TAPE. APPLY LABELS TO LABEL
GRAPHIC TARGETS PRINTED ON BOX PANELS AS REQ'D...

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
LAST CHANGED: 01/06/10

PACKAGE QUANTITY AS REQD

INSTRUCTION	LBL FORMATS	COMP PN DATA
SHEET REQD.	REQUIRED	USED FOR LBL
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	999102-1	
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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	65.0000000	FT
999077-5	LABEL STOCK	1.0000000	PC
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX
TOP PANELS ALONG W/107-142-5 SPEC...
SECURE PALLETIZED LOAD W/STRETCHFILM PER 107-205 SPEC..
APPLY REQ'D LABELS TO EXTERIOR SURFACE OF APPLIED
STRETCHFILM.