

PACKAGING PROCESS SHEET  
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 174053-2 00 CURRENT  
 UM PC ORG CODE FJA0 PROD CDE M181  
 SUPPLIER MFG DATE 07/22/98

COUNTRY CODE US TRADEMARK NM  
 STANDARD QUANTITY - 728 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC 040 MULTILOCK I/O CONN 16PASSY  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 01/23/07 REASON FOR CHG  
 SPEC/PKG CODE INFO LAST CHANGED: 09/16/11 PACKAGING REV K

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115-0000	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205-0000	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200  
 LAST CHANGED: 09/16/11

PACKAGE QUANTITY	52		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
294009-1	GOT- STD 040 HOR MLC CAP ASSY	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN TUBE.  
 SECURE LOADED PRODUCT IN MULTITUBE WITH ROD CLOSURE...

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
 LAST CHANGED: 09/16/11

PACKAGE QUANTITY	728		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	1.7500000	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

OPERATION DESCRIPTION

SETUP BOX AND SECURE BOTTOM WITH TAPE...  
 FILL BOX BY PLACING 2 MULTITUBES SIDE BY SIDE ON BOX  
 BOTTOM. CONTINUE LOADING BOX BY BUILDING 7 LAYERS PER

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STANDARD QUANTITY - 728 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC 040 MULTILOCK I/O CONN 16PASSY

SHIPPER PACKAGING DESCRIBED BELOW: PLC 400

LAST CHANGED: 09/16/11

PACKAGE QUANTITY 728

OPERATION DESCRIPTION

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BOX PACK-OUT... CLOSE AND SECURE BOX TOP WITH TAPE...  
 APPLY REQUIRED LABELS TO LABEL TARGET GRAPHICS PRINTED  
 ON BOX PANELS...

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 09/16/11

PACKAGE QUANTITY AS REQD

INSTRUCTION		LBL FORMATS	COMP PN DATA
SHEET REQD.		REQUIRED	USED FOR LBL

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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	68.0000000	FT
999077-5	LABEL STOCK	1.0000000	PC
999691-1	PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX  
 TOP PANELS ALONG WITH TE SPEC 107-216 AND 107-142-5...  
 SECURE PALLETIZED LOAD WITH STRETCHFILM PER 107-205SPEC  
 APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED  
 STRETCHFILM...