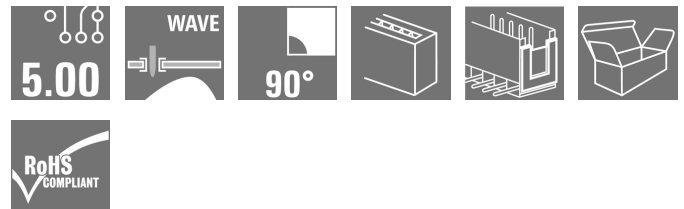


**OMNIMATE Signal - series BL/SL 5.00
SL 5.00/12/90B 3.2SN OR BX**

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com



Male connectors with 90° outlet direction. The solder pin length is optimised for wave flow soldering. The pin headers provide space for labelling and can be coded.

General ordering data

Type	SL 5.00/12/90B 3.2SN OR BX
Order No.	1580960000
Version	PCB plug-in connector, male header, Dovetails for fixing blocks, THT solder connection, 5.00 mm, No. of poles: 12, 90°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190071851
Qty.	50 pc(s).
Product data	IEC: 400 V / 18 A UL: 300 V / 15 A
Packaging	Box

**OMNIMATE Signal - series BL/SL 5.00
SL 5.00/12/90B 3.2SN OR BX**

Weidmüller Interface GmbH & Co. KG
 Klingenbergstraße 16
 D-32758 Detmold
 Germany
 Fon: +49 5231 14-0
 Fax: +49 5231 14-292083
 www.weidmueller.com

Technical data**Dimensions and weights**

Net weight 4.46 g

System specifications

Product family		Mounting onto the PCB	
Product family	OMNIMATE Signal - series BL/SL 5.00		THT solder connection
Pitch in mm (P)	5 mm	Pitch in inches (P)	0.197 inch
Outgoing elbow	90°	No. of poles	12
Number of solder pins per pole	1	Solder pin length (l)	3.2 mm
Solder pin length tolerance	+0.1 / -0.3 mm	Tolerance of solder pin position	± 0.15 mm
Solder pin dimensions	d = 1.2 mm, Octagonal	Solder pin dimensions = d tolerance	0 / -0,03 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)	+ 0,1 mm
L1 in mm	55 mm	L1 in inches	2.165 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch, plugged	Touch-safe protection acc. to DIN VDE 0470	IP20 plugged
Volume resistance	4.50 mΩ	Can be coded	Yes
Plugging cycles	25	Withdrawal force per pole	2 N
Packaging	Box		

Material data

Insulating material	PBT	Colour	Orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
CTI	≥ 200	Insulation resistance	≥ 10 ⁸ Ω
UL 94 flammability rating	V-0	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	1-3 μm Ni / 2-4 μm Sn matt
Layer structure of plug contact	1-3 μm Ni / 2-4 μm Sn matt	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-25 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Ta = 20°C)	18 A
Rated current, max. no. of poles (Ta = 20°C)	14.5 A	Rated current, min. no. of poles (Ta = 40°C)	15 A
Rated current, max. no. of poles (Ta = 40°C)	12 A	Rated voltage for surge voltage class / pollution degree II/2	400 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	3 x 1s with 120 A


Data sheet

**OMNIMATE Signal - series BL/SL 5.00
SL 5.00/12/90B 3.2SN OR BX**


Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Technical data

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	
			200039-1121690
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	15 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	
			E60693
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	15 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02
eClass 9.1	27-44-04-02		

Notes

Notes	<ul style="list-style-type: none"> • Additional colours on request • Gold-plated contact surfaces on request • Rated current related to rated cross-section & min. No. of poles. • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
-------	--

IPC conformity The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

Approvals

Approvals	
ROHS	Conform

Data sheet**OMNIMATE Signal - series BL/SL 5.00
SL 5.00/12/90B 3.2SN OR BX**

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Technical data**Downloads**

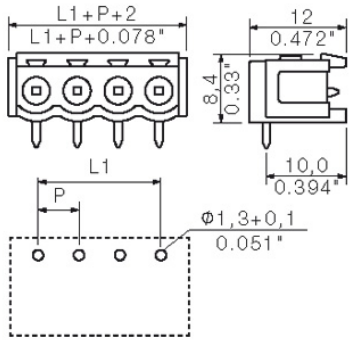
Approval/Certificate/Document of Conformity	Declaration of the Manufacturer
Brochure/Catalogue	FL DRIVES EN MB DEVICE MANUF. EN FL DRIVES DE CAT 2 PORTFOLIOGUIDE EN FL BUILDING SAFETY EN FL APPL LED LIGHTING EN FL INDUSTR.CONTROLS EN FL MACHINE SAFETY EN FL HEATING ELECTR EN FL APPL INVERTER EN FL BASE STATION EN FL ELEVATOR EN FL POWER SUPPLY EN FL 72H SAMPLE SER EN PO OMNIMATE EN
Engineering Data	SL.zip

**OMNIMATE Signal - series BL/SL 5.00
SL 5.00/12/90B 3.2SN OR BX**

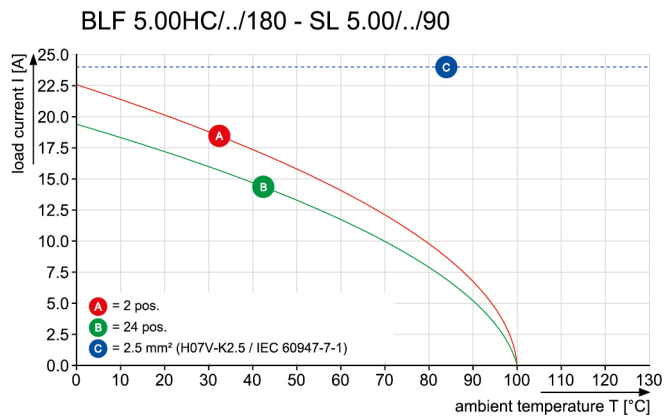
Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Drawings

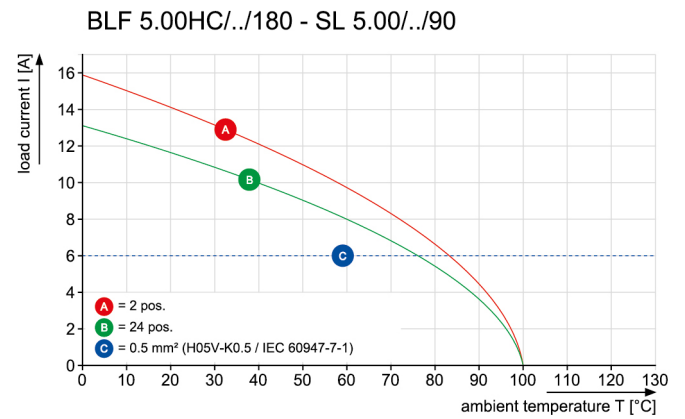
Dimensional drawing



Graph



Graph



**OMNIMATE Signal - series BL/SL 5.00
SL 5.00/12/90B 3.2SN OR BX**

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Mating connector (fully pluggable)
BLZP 5.00HC/270 SN


Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.00HC/12/270 SN BK BX	1959000000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 90°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	4032248637935	30 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm² UL: 300 V / 20 A / AWG 26 - AWG 12	Box
BLZP 5.00HC/12/270 SN OR BX	1959150000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 90°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	4032248638079	30 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm² UL: 300 V / 20 A / AWG 26 - AWG 12	Box

BLZP 5.00HC/90 SN


Female plugs with clamping-yoke connection for connecting wires with a right-angle (90° or 270°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.00HC/12/90 SN OR BX	1958120000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 90°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	4032248637065	30 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm² UL: 300 V / 20 A / AWG 26 - AWG 12	Box
BLZP 5.00HC/12/90 SN BK BX	1958550000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 90°, Clamping yoke connection, Clamping range, max. : 4 mm², Box	4032248637294	30 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm² UL: 300 V / 20 A / AWG 26 - AWG 12	Box

**OMNIMATE Signal - series BL/SL 5.00
SL 5.00/12/90B 3.2SN OR BX**

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Mating connector (fully pluggable)
BLZP 5.00HC/180 SN


Female plug with clamping-yoke screw system for connecting wires with straight (180°) outlet direction. The female connectors provide space for labelling and can be coded. Fastened by means of a flange or release latch. They also provide an integrated plus/minus screw, protection against faulty insertion of the wire, and they are delivered with open clamping yokes. HC = High Current.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZP 5.00HC/12/180 SN BK BX	195470000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 180°, Clamping yoke connection, Clamping range, max. : 4 mm ² , Box	4032248633968	30 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 26 - AWG 12	Box
BLZP 5.00HC/12/180 SN OR BX	1954390000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 180°, Clamping yoke connection, Clamping range, max. : 4 mm ² , Box	4032248633104	30 pc(s).	IEC: 400 V / 23 A / 0.2 - 4 mm ² UL: 300 V / 20 A / AWG 26 - AWG 12	Box

BLF 5.00HC/180 SN


Just as reliable as the millionfold proven original and featuring innovative details:
The BLF 5.00HC PUSH IN version of the BLZ 5.00HC female connector features a new connection system and a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.
In terms of versatility, the BLF 5.00HC offers just as much as the older versions:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLF 5.00HC/12/180 SN BK BX	1017780000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 180°, PUSH IN, Clamping range, max. : 3.31 mm ² , Box	4032248728749	30 pc(s).	IEC: 400 V / 23 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box
BLF 5.00HC/12/180 SN OR BX	1017980000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 180°, PUSH	4032248728572	30 pc(s).	IEC: 400 V / 23 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

Creation date February 4, 2018 10:09:12 PM CET

OMNIMATE Signal - series BL/SL 5.00 SL 5.00/12/90B 3.2SN OR BX

Weidmüller Interface GmbH & Co. KG
 Klingenbergstraße 16
 D-32758 Detmold
 Germany
 Fon: +49 5231 14-0
 Fax: +49 5231 14-292083
 www.weidmueller.com

Mating connector (fully pluggable)

IN, Clamping range, max. :
 3.31 mm², Box

BLF 5.00HC/90 SN



Just as reliable as the millionfold proven original and featuring innovative details:
 The BLF 5.00HC PUSH IN version of the BLZ 5.00HC female connector features a new connection system and a more compact design. Weidmüller's innovative PUSH IN spring connection system stands for the future of easy and tool-free wire connection. HC = High Current.
 In terms of versatility, the BLF 5.00HC offers just as much as the older versions:

- 3 tested-and-proven wire outlet directions provide the usual flexibility for application-specific design
- 4 flange variations and the patented release latch allow the locking concept to be based on the requirements of the user

General ordering data

Delivery status	Available until	Type	Order No.	Version	GTIN (EAN)	Qty.
Discontinued	2016-04-08T00:00:00+02:00	BLF 5.00HC/12/90 SN BK BX	1979370000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 90°, PUSH IN, Clamping range, max. : 3.31 mm ² , Box	4032248674572	30 pc(s)
BLF 5.00HC/12/90 SN OR BX	1980270000	PCB plug-in connector, female plug, 5.00 mm, No. of poles: 12, 90°, PUSH IN, Clamping range, max. : 3.31 mm ² , Box	4032248675357	30 pc(s).	IEC: 400 V / 24 A / 0.2 - 2.5 mm ² UL: 300 V / 18.5 A / AWG 26 - AWG 12	Box

OMNIMATE Signal - series BL/SL 5.00 SL 5.00/12/90B 3.2SN OR BX

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Accessories

Coding elements



Only connects what is supposed to be connected: the right connection at the right place.

Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation

The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase. The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.

Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible. The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BLZ/SL KO OR BX	1573010000	PCB plug-in connector, Accessories, Coding element, Orange, No. of poles: 1	4008190048396	100 pc(s).	UL:	Box
BLZ/SL KO BK BX 1885	1545710000	PCB plug-in connector, Accessories, Coding element, Black, No. of poles: 1	4008190087142	50 pc(s).	UL:	Box

Blocks for PCB mounting



Minor component, major effect:

Clip-on attachment elements increase the mechanical resilience of the whole plug connection by

- securing the male connectors to the circuit board
- providing a vibration-proof connection between the sockets and the male connectors

Clip-on or pre-assembled - always the right solution:

- Hard-wearing, precise fitting dovetail joint
- Hard-wearing metal threaded inserts
- Suitable for all outlet directions

Maximum stability, minimum effort:

- Extremely resilient for frequent fastening operations
- Complete set for easy selection

The result: soldering points, contacts and overall module are more resilient against mechanical stress such as vibrations and tensile loads.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
SLA BB12R SW	1626880000	PCB plug-in connector, Accessories, Mounting block, Black, No. of poles: 1	4008190198213	100 pc(s).	UL:	Box

OMNIMATE Signal - series BL/SL 5.00
SL 5.00/12/90B 3.2SN OR BX

Weidmüller Interface GmbH & Co. KG
 Klingenbergstraße 16
 D-32758 Detmold
 Germany
 Fon: +49 5231 14-0
 Fax: +49 5231 14-292083
 www.weidmueller.com

Accessories

SLA BB6R SW 1723520000	PCB plug-in connector, Accessories, Mounting block, Black, No. of poles: 1	4008190366070 20 pc(s).	UL:	Box
SLA BB5R SW 1723510000	PCB plug-in connector, Accessories, Mounting block, Black, No. of poles: 1	4008190366063 20 pc(s).	UL:	Box
SLA BB2R OR 1723440000	PCB plug-in connector, Accessories, Mounting block, Orange, No. of poles: 1	4008190365998 20 pc(s).	UL:	Box
SLA BB5R OR 1723460000	PCB plug-in connector, Accessories, Mounting block, Orange, No. of poles: 1	4008190366018 20 pc(s).	UL:	Box
SLA BB11R 1692340000 SW	PCB plug-in connector, Accessories, Mounting block, Black, No. of poles: 1	4008190864965 20 pc(s).	UL:	Box
SLA BB1R SW 1723480000	PCB plug-in connector, Accessories, Mounting block, Black, No. of poles: 1	4008190366032 20 pc(s).	UL:	Box
SLA BB11R 1604120000 OR	PCB plug-in connector, Accessories, Mounting block, Orange, No. of poles: 1	4008190182977 20 pc(s).	UL:	Box
SLA BB6R OR 1723470000	PCB plug-in connector, Accessories, Mounting block, Orange, No. of poles: 1	4008190366025 20 pc(s).	UL:	Box
SLA BB1R OR 1723430000	PCB plug-in connector, Accessories, Mounting block, Orange, No. of poles: 1	4008190365981 20 pc(s).	UL:	Box
SLA BB12R 1593450000 OR	PCB plug-in connector, Accessories, Mounting block, Orange, No. of poles: 1	4008190122164 100 pc(s).	UL:	Box
SLA BB2R SW 1723490000	PCB plug-in connector, Accessories, Mounting block, Black, No. of poles: 1	4008190366049 20 pc(s).	UL:	Box

OMNIMATE Signal - series BL/SL 5.00 SL 5.00/12/90B 3.2SN OR BX

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Accessories

Additional accessories



No task is too small when creating the perfect solution.

Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.

A system is not a system without small but useful details:

- Test plugs - ensure reliable pick-up from diagnostic sockets
- Cross-connectors - ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements - divide a large number of male connectors into several separate socket connector channels
- Locks and clips - optional vibration-resistant clip-on connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
SL AT SW	1770240000	PCB plug-in connector, Accessories, Partition element, Black, No. of poles: 1	4032248117710	100 pc(s).	UL:	Box
SL RH4L OR	1338760000	PCB plug-in connector, Accessories, Latches, Orange, No. of poles: 1	4008190170073	100 pc(s).	UL:	Box
SL AT OR	1598300000	PCB plug-in connector, Accessories, Partition element, Orange, No. of poles: 1	4008190189266	100 pc(s).	UL:	Box
SL RH4R OR	1338860000	PCB plug-in connector, Accessories, Latches, Orange, No. of poles: 1	4008190126681	100 pc(s).	UL:	Box

**OMNIMATE Signal - series BL/SL 5.00
SL 5.00/12/90B 3.2SN OR BX**

Weidmüller Interface GmbH & Co. KG
Klingenbergstraße 16
D-32758 Detmold
Germany
Fon: +49 5231 14-0
Fax: +49 5231 14-292083
www.weidmueller.com

Accessories
LED Light guides

Effective: the link between LED and front panel.

Floodlight indicators allow users to monitor the switching states without requiring a special design: optical plastic directs the light from standard LEDs around a bend into the connectors or through the front plate.

The fibre-optic elements are simply clipped behind the relevant 90° bend male connectors (90° outlet direction). Versions with different incoming light beam heights achieve maximum light efficiency for LEDs with different designs or heights.

The advantages compared to conventional solutions:

- No additional LED circuit board required behind the front panel
- No "long-legged" LEDs with separate mounting required
- Bent fibre-optic cable line for maximum light efficiency
- Uncomplicated front plate bore holes due to circular shape of outgoing light beam
- Easy to maintain correct clearance and creepage distance
- Can be partitioned for smaller pole numbers

The result: simplified manufacturing process, reduced costs and simplified design

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
SL FLA 3.8/1	1580110000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190050740	100 pc(s).	UL:	Box
Discontinued	2010-05-31T00:00:00+02:00	SL FLA 3.8/24	1595860000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190140892	10 pc(s).
Discontinued	2010-05-31T00:00:00+02:00	SL FLA 1.5/24	1595850000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190092573	10 pc(s).
SL FLA 2,3/24	1636680000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190409968	10 pc(s).	UL:	Box
Discontinued	2010-05-31T00:00:00+02:00	SL FLA 9.0/24	1595870000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190079796	10 pc(s).

Data sheet

OMNIMATE Signal - series BL/SL 5.00 SL 5.00/12/90B 3.2SN OR BX

Weidmüller Interface GmbH & Co. KG
 Klingenbergstraße 16
 D-32758 Detmold
 Germany
 Fon: +49 5231 14-0
 Fax: +49 5231 14-292083
 www.weidmueller.com

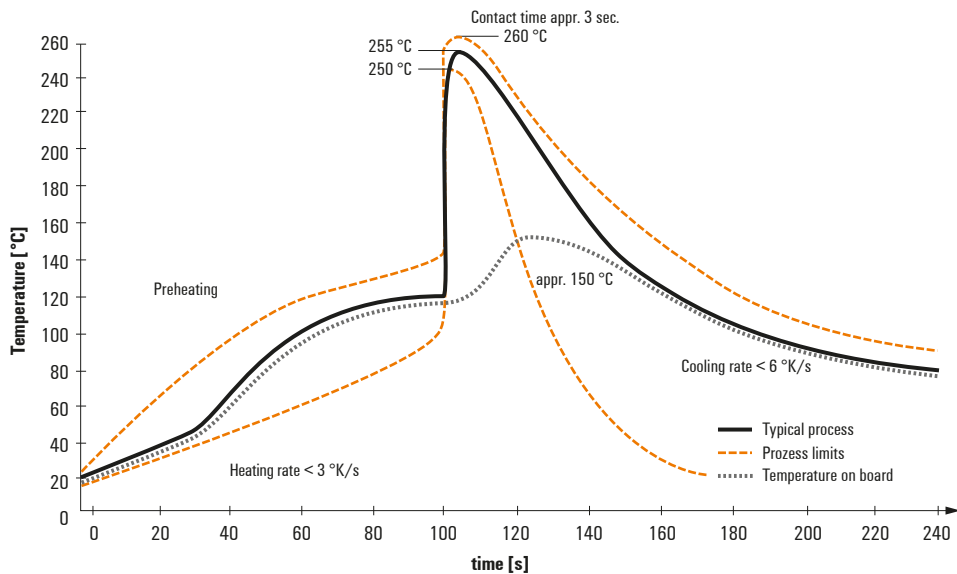
Accessories

SL FLA 1.5/1 158010000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190152475 100 pc(s).	UL:	Box
SL FLA 9.0/1 1580120000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190031909 100 pc(s).	UL:	Box
SL FLA 2,3/1 1636670000	PCB plug-in connector, Accessories, Flood-light display, Transparent, No. of poles: 1	4008190409975 100 pc(s).	UL:	Box

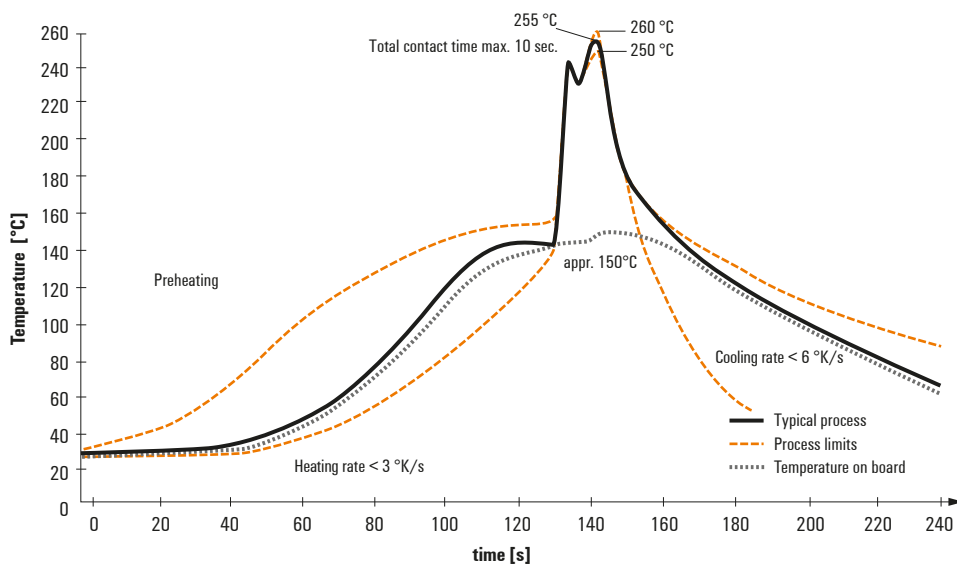
Recommended wave soldering profiles

Weidmüller Interface GmbH & Co. KG
 Klingenbergstraße 16
 D-32758 Detmold
 Germany
 Fon: +49 5231 14-0
 Fax: +49 5231 14-292083
 www.weidmueller.com

Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

