



Technical drawing of a detail 'X' showing dimensions and tolerances:

- Top left dimension: $\phi .025$ (0,64)
- Top right dimension: $.075$ (1,91)
- Top right dimension: $.050$ (1,27)
- Top right text: 6 CKT. ONLY
- Top right text: 8-72 CKT.
- Bottom dimension: $.150$ (3,81) REF.
- Bottom text: DETAIL "X"

- 1- 20 CIRCUIT SIZE SHOWN FOR ILLUSTRATION PURPOSES.
2- PIN PUSHOUT FORCE (17.79N)/4 LBS. MIN.
3- PINS MUST MEET SOLDERABILITY SPEC. MIL-STD-202,
METHOD 208B.
4- THIS PART CONFORMS TO MOLEX PRODUCT SPEC.
NO. 70227 AND 70229.

SHROUDED WAFER: G.F. POLYESTER, COLOR: BLACK, 94V-0.
PINS: PHOS. BRONZE 510
SEE SHEET 2 FOR FINISHES.

SEE SHEET 2 FOR OPTION B ASSEMBLY WITH DRAIN HOLES

DIMENSIONS SHOWN METRIC INCH		MFG. SH. REV. LTR.		REVISIONS	
TOLERANCES UNLESS OTHERWISE INDICATED ARE $\pm .01$		$\nabla = 0$		REVISE ONLY ON CAD SYSTEM	
TITLE		SALES ASSEMBLY			
INCH METRIC 1 PLACE $\pm .01$ $\pm .025$ 2 PLACE $\pm .004$ $\pm .005$ 3 PLACE $\pm .001$ $\pm .003$		WAFER - VERT. MT. FULLY SHROUDED 280 PINS WITH 150 END WALLS 150 PEGS 125 SDCS 25S PINS			
DRAWING WAS APPLICABLE, MAY DEPART FROM DIMENSIONS		MOLEX INCORPORATED PART NO. 60552		DATE 1 OF 3 92/07/09	
PART NO.		DATE			
E.C. CHART		SDA-7022/009			
DWG. BY DJB	CHECKED BY CHL	FILE NAME 5160271	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		DATE 04

