

**2.5 MM PITCH CONN HEADER ASSY**

**1. PURPOSE 目的**

Define the packaging specification and packaging method of 2.5 MM PITCH CONN HEADER ASSY.

订定 2.5 MM PITCH CONN HEADER ASSY 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Product Part Number	Description
X-1565044-X	2.5MM PITCH SIGNAL MATE CONN HEADER ASSY V-TYPE
X-1376478-X	2.5MM PITCH CONN HEADER ASSY
X-1376473-X	2.5MM PITCH CONN HEADER ASSY H-TYPE
X-1376475-X	2.5MM PITCH CONN HEADER ASSY H-TYPE

**3. PACKAGING MATERIAL 包装材料**

Package	Part No.	Description	Usage		
			X-1376478-2/3 X-1376473-3	X-1376478-4/5	X-1565044-5 X-1376478-6/7 X-1376475-5 X-1376473-6
INNER	9-720996-2	POLY BAG	1/400	1/300	1/200
	623865-4	INNER LABEL	1/400	1/300	1/200
MIDDLE	720992-1	URETHANE	5/1600	5/1200	5/800
	912013-2	INNER BOX	1/1600	1/1200	1/800
	623865-4	MIDDLE LABEL	1/1600	1/1200	1/800
OUTER	12120-1	SHIPPING BOX	1/3200	1/2400	1/1600
	623865-5	OUTER LABEL	1/3200	1/2400	1/1600
	1502410-3	LEAD FREE LABEL	11/3200	11/2400	11/1600

	Inner	Middle	Outer
LABEL	623865-4	623865-4	623865-5
SEALING	Wire	-	Tape

DR <b>Sam Wu</b>	CHK <b>Prince Lee</b>	APVD <b>Ansin Yang</b>
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#### 4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
X-1376478-2/3 X-1376473-3	400 pcs/bag	1600 pcs/inner box	3200 pcs/shipping box
X-1376478-4/5	300 pcs/bag	1200 pcs/inner box	2400 pcs/shipping box
X-1376478-6/7 X-1376475-5 X-1376473-6 X-1565044-5	200 pcs/bag	800 pcs/inner box	1600 pcs/shipping box

#### 5. PACKING METHOD 包装方法

5.1. Place an inner label on the middle of polybag & "lead free" label on inner label.

在一个塑料袋的中间位置贴上内标签并在内标签上贴上“LEAD FREE”标签。

5.2. Count products qty as 4 , put into a bag.

按4中规定数量称重或数数后装入一塑料袋中。

5.3. Tie the bag with a piece of plastic wire.

用一根塑胶带扎好袋口。

5.4. Set up an inner box.

折叠好一个内盒。

5.5. Place two pieces of foam into inner box of bottom.

在内盒的底部放入两块海绵。

5.6. Place 2 loaded bags into inner box.

将2个装有产品的塑料袋竖放入内盒中。

5.7. Place one piece of foam on top of product.

接着在产品的上面放入一块海绵。

5.8. Repeat 5.6. One time.

重复第六步一次。

## 5. PACKING METHOD 包装方法

5.9. At last, place two pieces of foam on the top of products.

最后在产品的上面放二块海绵。

5.10. Tuck closed top flap of inner box.

盒上盒盖。

5.11. Place a middle label to the top right corner & "lead free" label on the middle label.

在内盒的右上角贴上中标签并在中标签的上面贴上“LEAD FREE”标签。

5.12. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5.13. Place 2 inner boxes full of products into the shipping box.

将2个装满产品的内盒放入外箱中。

5.14 Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签并在外标签的上面贴上

“LEAD FREE”标签。

**注：其中lead Free label是客户指定要求，“LEAD FREE”标签的具体贴法请参考 PS 107-5991。**