

MINI RJ21 HSG

1. PURPOSE 目的

Define the packaging specification and packaging method of WIRE ORGANIZER,HSSDC.

订定 WIRE ORGANIZER,HSSDC 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Part Number	Description
1339141-X	INSERT,THREADED SMALL SERIAL I/O RECEPTACLE
1339381-X	SCREW LOCK,MINI RJ21,RECEPTACLE
1339382-1	HSG FRONT CABLE
1339384-1	HSG BACK,CABLE
1339403-1	INSERT,THREADED SMALL SERIAL I/O RECEPTACLE
1368409-1	HSG REAR 8 POSN 10MM RTANG MOD JK
2007478-1/2	SCREW LOCK, M2,5 THREADED, RECEPTACLE, MRJ 21
1981090-X	INDUSTRIAL MINI I/O CONN. 1.27MM PITCH 8P PLUG TOP COVER
1981091-X	INDUSTRIAL MINI I/O CONN. 1.27MM PITCH 8P PLUG BOTTOM COVER

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Usage							
			1368409-1	1981090-X 1981091-X	1339381-1/2	1339381-3/4 2007478-1/2	1339382-1	1339384-1	1339141-1/2	1339403-1
INNER	1533282-4	POLYBAG	-	-	1/960	-	-	1/3000	-	-
	1533282-1	POLYBAG	-	-	-	1/100	-	-	1/10,000	-
	1533283-1	POLYBAG	-	1/2000	-	-	-	-	-	1/10,000
	1533283-3	POLYBAG	1/4000	-	-	-	1/2100	-	-	-
	623865-4	INNER LABEL	1/4000	1/2000	1/960	1/100	1/2100	1/3000	1/10,000	1/10,000
MIDDLE	-	-	-	-	-	-	-	-	-	-
OUTER	110455-2	BUBBLE PACK	2/4000	2/2000	4/960	4/900	2/2100	2/3000	4/50,000	2/10,000
	12110	SHIPPING BOX	-	1/2000	1/960	1/900	-	1/3000	1/50,000	1/10,000
	12120-1	SHIPPING BOX	1/4000	-	-	-	1/2100	-	-	-
	623865-5	OUTER LABEL	1/4000	1/2000	1/960	1/900	1/2100	1/3000	1/50,000	1/10,000

DR Sam Wu	CHK Kevin Zhou	APVD Ansin Yang
---------------------	--------------------------	---------------------------

3. PACKAGING MATERIAL 包装材料

	Inner	Middle	Outer
LABEL	623865-4	-	623865-5
SEALING	Wire tie	-	Tape

4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
1339141-1/2	10,000 pcs/bag	-	50,000 pcs/box
1339381-1/2	960 pcs/bag	-	960 pcs/box
1339381-3/4 2007478-1/2	100 pcs/bag	-	900 pcs/box
1339382-1	2100 pcs/bag	-	2100 pcs/box
1339384-1	3000 pcs/bag	-	3000 pcs/box
1339403-1	10,000 pcs/bag	-	10,000 pcs/box
1368409-1	4,000 pcs/bag	-	4,000 pcs/box
1981090-X	2000 pcs/bag		2,000 pcs/box
1981091-X	2000 pcs/bag		2,000 pcs/box

5. PACKING METHOD 包装方法

5.1. Count products qty as 4 , put into a polybag & with wire tie.

按4中规定数量称重或数数后装入一塑料袋中并用扎带扎好袋口。

5.2. Place an inner label to the middle below of polybag.

在一个塑料袋的中下方位置贴上内标签。

注：其中对于1339381-2，还需在袋子上内标签上方加贴一客户标签(PN:623868-1,格式如图1示)。

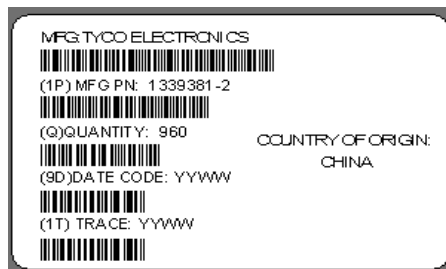


图 1 (only for 1339381-2)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

5.3. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5. PACKING METHOD 包装方法

Only for 1339381-1/2/3/4 & 1339141-1/2 & 2007478-1/2:

5.4.1. Place two pieces of bubble pack, bubble facing outside on the bottom of box.
在箱底放入2块气泡垫(已对折), 气泡面朝外。

Only for 1339384-1 & 1339403-1 & 1981090-X & 1981091-X:

5.4.2. Place one piece of bubble pack, bubble facing outside on the bottom of box.
在箱底放入1块气泡垫(已对折), 气泡面朝外。

Only for 1339382-1 & 1368409-1:

5.4.2. Place one piece of bubble pack, bubble facing outside on the bottom of box.
在箱底放入1块气泡垫, 气泡面朝外。

Only for 1339381-1/2 & 1339382-1 & 1339384-1 & 1339403-1 & 1368409-1 & 1981090-X & 1981091-X:

5.5.1. Place 1 bag with products into box.
将1袋产品放入箱中。

Only for 1339381-3/4 & 2007478-1/2:

5.5.2. Place 9 bags with products into box.
将9袋产品放入箱中。

Only for 1339141-1/2:

5.5.3. Place 5 bags with products into box.
将5袋产品放入箱中。

Only for 1339381-1/2/3/4 & 1339141-1/2 & 2007478-1/2:

5.6.1. Place two pieces of bubble pack, bubble facing outside on the top of products.
在产品的上面放入2块气泡垫(已对折), 气泡面朝外。

Only for 1339384-1 & 1339403-1 & 1981090-X & 1981091-X:

5.6.2. Place one piece of bubble pack, bubble facing outside on the top of products.
在产品的上面放入1块气泡垫(已对折), 气泡面朝外。

Only for 1339382-1 & 1368409-1:

5.6.3. Place one piece of bubble pack, bubble facing outside on the top of products.
在产品的上面放入1块气泡垫, 气泡面朝外。

5.7. Seal the box with tape. And place product identification label in "product id" marked on box.
用胶带封箱, 在箱外印有"PRODUCT ID"标识处贴上外标签。