DRAWING MADE IN THIRD ANGLE PROJECTION
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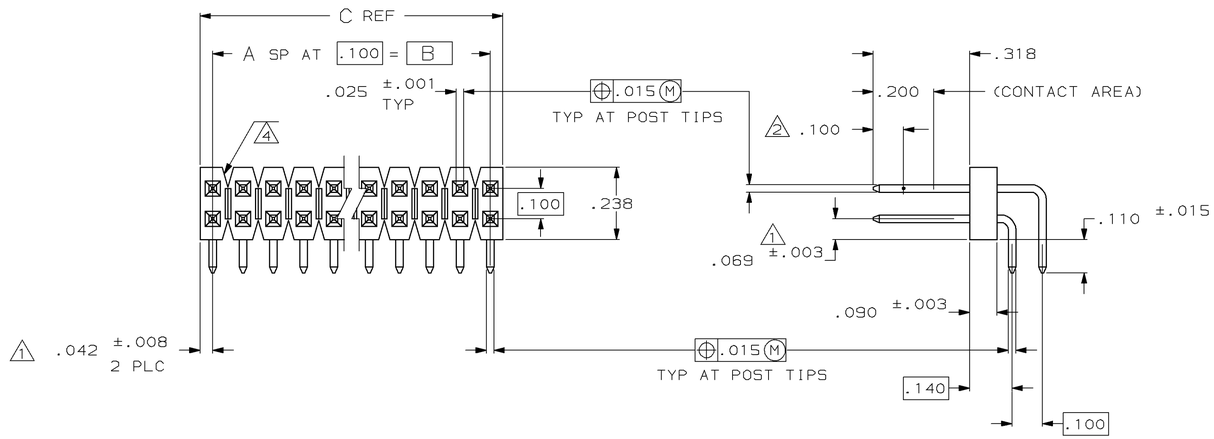
LOC	DIST	P	F	REVISIONS				
				ZONE	LTR	DESCRIPTION	DATE	APPD
AD	39				F	EC 0010-1601-95	2/20/97	GD

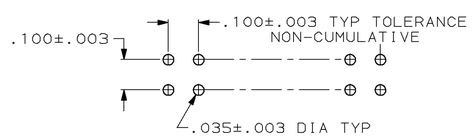


1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING

2 POINT OF MEASUREMENT FOR PLATING THICKNESS.

3 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS

4 BREAKAWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT



RECOMMENDED HOLE LAYOUT

C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
3.984	3.900	39	80	4-102975-0
3.884	3.800	38	78	3-102975-9
3.784	3.700	37	76	3-102975-8
3.684	3.600	36	74	3-102975-7
3.584	3.500	35	72	3-102975-6
3.484	3.400	34	70	3-102975-5
3.384	3.300	33	68	3-102975-4
3.284	3.200	32	66	3-102975-3
3.184	3.100	31	64	3-102975-2
3.084	3.000	30	62	3-102975-1
2.984	2.900	29	60	3-102975-0
2.884	2.800	28	58	2-102975-9
2.784	2.700	27	56	2-102975-8
2.684	2.600	26	54	2-102975-7
2.584	2.500	25	52	2-102975-6
2.484	2.400	24	50	2-102975-5
2.384	2.300	23	48	2-102975-4
2.284	2.200	22	46	2-102975-3
2.184	2.100	21	44	2-102975-2
2.084	2.000	20	42	2-102975-1
1.984	1.900	19	40	2-102975-0
1.884	1.800	18	38	1-102975-9
1.784	1.700	17	36	1-102975-8
1.684	1.600	16	34	1-102975-7
1.584	1.500	15	32	1-102975-6
1.484	1.400	14	30	1-102975-5
1.384	1.300	13	28	1-102975-4
1.284	1.200	12	26	1-102975-3
1.184	1.100	11	24	1-102975-2
1.084	1.000	10	22	1-102975-1
.984	.900	9	20	1-102975-0
.884	.800	8	18	102975-9
.784	.700	7	16	102975-8
.684	.600	6	14	102975-7
.584	.500	5	12	102975-6
.484	.400	4	10	102975-5
.384	.300	3	8	102975-4
.284	.200	2	6	102975-3
.184	.100	1	4	102975-2
.084	——	——	2	102975-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON :
2 PL DEC ±-
3 PL DEC ±.005
ANGLES ±-

MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR:BLACK
POSTS: PHOS BRONZE

FINISH: POSTS: .000015 GOLD IN THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL

DR 10-15-87 H MOLL
CHK 10-20-87 T. CLARK
APPD 10-20-87 T. CLARK
APPD 10-20-87 R. ELICKER
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

AMP | AMP INCORPORATED Harrisburg, Pa. 17105

NAME
HEADER ASSY, MOD II, BREAKAWAY, DOUBLE ROW, .100X.100¢, RIGHT ANGLE, WITH .025 SQ POSTS

SIZE D | FSCM NO 00779 | DRAWING NO 102975

SCALE 4:1 | SHEET 1 OF 1

CUSTOMER DRAWING