

**HDC S4/8 MS****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The MixMate series of connectors can simultaneously transmit high rated currents and voltages as well as signals.

The wire connection level is designed for screw connections.

Screw connection.

**General ordering data**

Version	HDC insert, Male, 400 V, 80 A, Number of poles: 12, Screw connection, Size: 8
Order No.	<a href="#">1023260000</a>
Type	HDC S4/8 MS
GTIN (EAN)	4032248750115
Qty.	1 pc(s).

Creation date January 19, 2023 3:28:07 PM CET

Catalogue status 09.01.2023 / We reserve the right to make technical changes.

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## Technical data

## Dimensions and weights

Depth	111 mm	Depth (inches)	4.37 inch
Height	42 mm	Height (inches)	1.654 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	141 g		

## Temperatures

Limit temperature	-40 °C ... 125 °C
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## Dimensions

Height of plug	42 mm	Total length base	111 mm
Width	34 mm		

## General data

BG		Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
	8	Insulation strength	10 <sup>10</sup> Ω
Insulating material group	IIIa	Number of poles	12
Material	Copper alloy	Number of signal contacts	8
Number of power contacts	4	Pollution severity	3
Plugging cycles, silver	≥ 500	Rated impulse voltage (DIN EN 61984)	6 kV
Rated current (DIN EN 61984)	80 A	Rated voltage according to UL/CSA	600 V AC/DC
Rated voltage (DIN EN 61984)	400 V	Size	8
Series	MixMate	Type	Male
Surface finish	Silver passivated	Volume resistance	≤1 mΩ
UL 94 flammability rating	V-0		

## Connection data PE

Blade size, slotted (PE connection)	SD 1.2 x 6.5	Connection type PE	Screw connection
Fixing screw	M 5	Rated cross-section	16 mm <sup>2</sup>
Stripping length PE connection	13 mm	Tightening torque, max. PE connection	2.5 Nm
Tightening torque, min. PE connection	2 Nm	Wire cross section, AWG (PE), max.	AWG 6
Wire cross section, AWG (PE), min.	AWG 20		

## Power contact

Clamping range, power contact, max.	16 mm <sup>2</sup>	Clamping range, power contact, min.	1.5 mm <sup>2</sup>
Number of poles, performance contact	4	Rated current (DIN EN 61984), power contact	80 A
Rated impulse voltage (DIN EN 61984), power contact	6 kV	Rated voltage (DIN EN 61984), power contact	400 V
Stripping length, performance contact	15 mm	Tightening torque, max.	0.55 Nm
Tightening torque, min.	0.5 Nm	Type of connection, power contact	Screw connection

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## Signal contact

AF size	SD 0.6 x 3.5	Clamping range, signal contact, max.	2.5 mm <sup>2</sup>
Clamping range, signal contact, min.	0.5 mm <sup>2</sup>	Number of poles, signal	8
Rated current (DIN EN 61984), signal	16 A	Rated impulse voltage (DIN EN 61984), signal	6 kV
Rated voltage (DIN EN 61984), signal contact	400 V	Stripping length, signal	8 mm
Tightening torque, max.	0.55 Nm	Tightening torque, min.	0.5 Nm
Type of connection, signal	Screw connection		

## Version

BG	8	Blade size, slotted (screw connection)	SD 0.8 x 4.0
Clamping screw	M 6	Conductor cross-section, max.	16 mm <sup>2</sup>
Conductor cross-section, min.	1.5 mm <sup>2</sup>	Material	Copper alloy
Size	8	Stripping length, rated connection	15 mm
Surface finish	Silver passivated	Type of connection	Screw connection
Volume resistance	≤1 mΩ	Wire connection cross section AWG, max.	AWG 6
Wire connection cross section AWG, min.	AWG 16	Wire connection cross section, finely stranded, max.	16 mm <sup>2</sup>
Wire connection cross section, finely stranded, min.	0.5 mm <sup>2</sup>	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	16 mm <sup>2</sup>
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm <sup>2</sup>	Wire cross-section, solid, max.	16 mm <sup>2</sup>
Wire cross-section, solid, min.	0.5 mm <sup>2</sup>		

## Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ECLASS 9.0	27-44-02-05
ECLASS 9.1	27-44-02-05	ECLASS 10.0	27-44-02-05
ECLASS 11.0	27-44-02-05	ECLASS 12.0	27-44-02-05

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant

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## Data sheet

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Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

### Environmental Product Compliance

REACH SVHC	Lead 7439-92-1 Potassium perfluorobutane sulfonate 29420-49-3
SCIP	b67daa31-7dca-434d-8290-da7fb52f83a2
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@68cd4d13 de.myview.objectmodel.impl.BlockImpl@50a7e620 de.myview.objectmodel.impl.BlockImpl@492e58da de.myview.objectmodel.impl.BlockImpl@41961d53 de.myview.objectmodel.impl.BlockImpl@43b175a7 de.myview.objectmodel.impl.BlockImpl@2cc80d17 de.myview.objectmodel.impl.BlockImpl@171b78dc de.myview.objectmodel.impl.BlockImpl@661693e9 de.myview.objectmodel.impl.BlockImpl@2ec2dec1 de.myview.objectmodel.impl.BlockImpl@428eceb de.myview.objectmodel.impl.BlockImpl@e1f93ae de.myview.objectmodel.impl.BlockImpl@5cc4d05f

### Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E92202

### Downloads

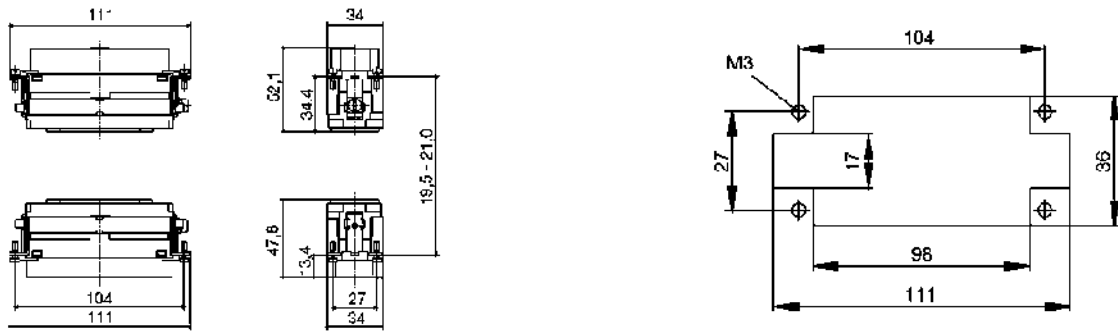
Approval/Certificate/Document of Conformity	<a href="#">Manufacturer's declaration</a>
Engineering Data	<a href="#">CAD data – STEP</a>
Engineering Data	<a href="#">WSCAD</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL FIELDWIRING EN</a> <a href="#">FL FIELDWIRING EN</a>

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**Drawings**



# Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
<b>M 2.5</b>	<b>Signal contacts</b>		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
<b>M 2.9 x 0.5</b>	<b>Fastening screws</b>		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
<b>M 3</b>	<b>Contact screws</b>		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
	<b>Signal contacts:</b>		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
	<b>PE connection via female contact</b>		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	<b>PE terminal</b>		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	<b>Fastening screws</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
	<b>Guide pin</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
	<b>Guide bush</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
	<b>Coding pins</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZO
	<b>M 4</b>	<b>Contact screws</b>	
HSB		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
<b>PE connection via male contact</b>			
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm
<b>PE terminal</b>			
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1
<b>M 5</b>		<b>PE terminal</b>	
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	<b>M 6</b>	<b>Power contacts</b>	
S 4/0 (Screw connection)		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
S 4/2		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
S 4/8		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
<b>M 7 x 0.75</b>	<b>Power contacts</b>		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
<b>M 8 x 0.75</b>	<b>Power contacts</b>		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )	SW 4
<b>M10 x 1</b>	<b>Power contacts</b>		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.