

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1- 638832-0 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M264

SUPPLIER MFG DATE / /

COUNTRY CODE MX
 STANDARD QUANTITY - 1000
 STANDARD LEVEL - 400

TRADEMARK NM
 DESCRIPTION
 PRODUCT DESC D/C FAKRA SMB PLGKITRG174,KEYK
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 11/14/02 PACKAGING REV Y

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

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SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW:

PLC 100

PLUG HSG.

LAST CHANGED: 08/20/04

PACKAGE QUANTITY	250		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 250 PCS. IN BAG
 CLOSE BAG WITH HEATSEAL

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SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW:

PLC 101

LOCK

LAST CHANGED: 07/29/04

PACKAGE QUANTITY	250		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC

OPERATION DESCRIPTION

=====

PLACE 250 PCS. IN BAG
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COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 1000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC D/C FAKRA SMB PLGKITRG174,KEYK

SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW: PLC 102
 SUB-ASSY. LAST CHANGED: 07/29/04

PACKAGE QUANTITY	250			
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M	
995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC	

OPERATION DESCRIPTION
 PLACE 250 PCS. IN BAG
 CLOSE BAG WITH HEATSEAL

SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW: PLC 103
 CONTACT LAST CHANGED: 07/29/04

PACKAGE QUANTITY	1000			
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M	
999896-6	TUBE ASSEMBLY	1.0000000	PC	

OPERATION DESCRIPTION
 PLACE 1000 PCS. IN PLASTIC TUBE
 SECURE BOTH ENDS OF TUBE WITH CAP

SUBUNIT/COMPONENT PACKAGING DESCRIBED BELOW: PLC 104
 FERRULE LAST CHANGED: 07/29/04

PACKAGE QUANTITY	1000			
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M	
995250-4	BAG, FLAT, ANTISTATIC	1.0000000	PC	

OPERATION DESCRIPTION
 PLACE SPECIFIED AMOUNT IN BAG
 CLOSE BAG WITH HEATSEAL

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 COUNTRY CODE MX TRADEMARK NM
 STANDARD QUANTITY - 1000 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC D/C FAKRA SMB PLGKITRG174,KEYK

UNIT PACKAGING DESCRIBED BELOW:

PLC 200

UNIT PACK

LAST CHANGED: 08/20/04

PACKAGE QUANTITY 1000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
 ===== | =====

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
	999287-1		
999077-1	STOCK, LABEL	1.0000000	PC
999585-1	LABEL STOCK	1.0000000	PC
999938-1	PAD, POLYURETHANE, CONVOLUTED	5.0000000	PC
999938-3	PAD, POLYURATHANE, CONVOLUTED	1.0000000	PC

OPERATION DESCRIPTION

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SETUP SHIP CARTON
 PLACE 999938-3 FOAM IN BOTTOM OF CARTON
 PLACE SPECIFIED AMOUNT OF COMPONENTS INTO CARTON
 PLACE CORRUGATED PAD ON TOP OF PRODUCT
 PLACE INSTRUCTION SHEETS ON TOP OF CORRUGATED PAD

*****ATTENTION*****
 DONOT RE-PACK COMPONENTS FROM SUPPLIER
 RE-USE EXISTING BAG WHEN PACKING KITS

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

SHIPPER

LAST CHANGED: 09/28/05

PACKAGE QUANTITY 1000
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
 ===== | =====

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
	999102-1		
1- 995111-3	PAD, CORRUGATED, 21.5 X 9	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	1.0000000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999754-1	BOX, CORR, RSC	1.0000000	PC

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COUNTRY CODE MX

TRADEMARK NM

STANDARD QUANTITY - 1000

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC D/C FAKRA SMB PLGKITRG174,KEYK

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

SHIPPER

LAST CHANGED: 09/28/05

PACKAGE QUANTITY 1000

OPERATION DESCRIPTION

=====

- PLACE CORRUGATED PAD ON TOP OF PRODUCT
- PLACE INSTRUCTION SHEETS ON TOP OF CORRUGATED PAD
- CLOSE CARTON AND SECURE WITH TAPE
- APPLY LABEL AS INDICATED ON CARTON