

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1- 175973-2 00 CURRENT

UM PC ORG CODE FJA0 PROD CDE M181

SUPPLIER MFG DATE 07/22/98

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 1064

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MLC-2 CAP ASSY H 8P AU

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 01/23/07 REASON FOR CHG

SPEC/PKG CODE INFO LAST CHANGED: 07/22/98 PACKAGING REV W

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216-0000	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
LAST CHANGED: 02/17/11

PACKAGE QUANTITY	76		
INSTRUCTION	LBL FORMATS	COMP PN DATA	
SHEET REQD.	REQUIRED	USED FOR LBL	
=====	=====	=====	
	995151-1		
	999287-1		

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
115893-4	ROD CLOSURE - .188" X 6.5"	1.0000000	PC
294010-1	GOT-MLC 040 HOR MKII CAP ASSY.	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED NUMBER OF PARTS INTO TUBE

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 02/17/11

PACKAGE QUANTITY	1064		
INSTRUCTION	LBL FORMATS	COMP PN DATA	
SHEET REQD.	REQUIRED	USED FOR LBL	
=====	=====	=====	
	999102-1		

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999152-1	BOX, CORR, RSC	1.0000000	PC

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STANDARD QUANTITY - 1064

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040 MLC-2 CAP ASSY H 8P AU

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 02/17/11

PACKAGE QUANTITY 1064

OPERATION DESCRIPTION

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PLACE A TOTAL OF (14) 4-GANG TUBES PER BOX.
 PLACE (2) 4-GANG TUBES PER LAYER.
 PLACE 7 LAYERS PER BOX.
 SEAL BOX WITH TAPE.
 APPLY LABEL PER BOX GRAPHICS.

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 02/17/11

PACKAGE QUANTITY AS REQD

INSTRUCTION		LBL FORMATS	COMP PN DATA
SHEET REQD.		REQUIRED	USED FOR LBL

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		999102-1		
PKG MTL		PKG MTL	PKG MTL	PKG MTL
REQUIRED		DESCRIPTION	QUANTITY	U/M
=====		=====	=====	=====
698313-4		FILM, STRETCH	AS REQD	FT
999077-5		LABEL STOCK	1.0000000	PC
999691-1		PALLET, FOUR WAY, 48 X 45	1.0000000	PC

OPERATION DESCRIPTION

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PLACE 6 BOXES PER LAYER ON PALLET.
 PLACE 5 LAYERS PER PALLET.
 MAXIMUM NUMBER OF BOXES MAY NOT EXCEED 30.
 SECURE PRODUCT TO PALLET WITH STRETCH WRAP.
 APPLY LABEL TO OUTSIDE OF STRETCHWRAP.