

Packaging Specification Eurocard connectors

1. SCOPE : CARDBOARD PACKAGING FOR EUROCARD 1/1 MALE CONNECTOR

2. USED PACKAGING PHANTOM NUMBERS AND QUANTITIES

Product	Packaging Phantom Number	UNIT QTY	Shipper QTY
Without pre-centring	1-1392022-9	100	400
With pre-centring	2-1392022-0	80	320
Without pre-centring and no contacts loaded in row C.	4-1392022-7	100	400
With pre-centring and no contacts loaded in row C.	4-1392022-8	80	320

3. PACKAGING COMPOSITION AND PACKAGING METHOD

3.1 Composition of 1-1392022-9

Packaging material PNR	Description	Quantity
1485810-1	Cardboard strip (C23334A9990C256)	4
1485761-1	Cardboard tray (C23334A9991C64)	8
1485769-1	Cardboard tray (C23334A9991C33)	20
1485826-1	Box (C23334A9990C136)	4
2-1392007-1	Shipper Box (PA72)	1
999639-1	Licence tag Label	1
999641-1	Label	4

3.2 Packaging method for 1-1392022-9

- Pack the components in the small trays.
- Form the chipboard box.
- Insert the cardboard strip into the box
- Put 5 trays into the box. Top and bottom tray are extra protected by folding tray 1485761-1 around it.
- Close the box. Seal with a piece of tape.
- Put the unit label on the head end of the box.
- Close bottom side of the shipper box with transparent PP-tape.
- Insert 4 chipboard boxes into the shipper box.
- Use paper as void filling material. (like schrenz paper 100g mat. Nr. 2053800603049)
- Close the top side of the box with transparent PP-tape.
- Put a label 999639-1 on the side of the box, in the upper right corner.
- When palletising the boxes , keep the labels visible.

3.3 Composition of 2-1392022-0

Packaging material PNR	Description	Quantity
1485810-1	Cardboard strip (C23334A9990C256)	4
1392189-1	Corrugated sheet	20
1485769-1	Cardboard tray (C23334A9991C33)	16
1485761-1	Cardboard tray (C23334A9991C64)	4
1485826-1	Box (C23334A9990C136)	4
2-1392007-1	Shipper Box (PA72)	1
999639-1	Licence tag Label	1
999641-1	Label	4

3.4 Packaging Method 2-1392022-0

- Pack the components in the small trays .
- Form the chipboard box.
- Insert the cardboard strip into the box
- Put a corrugated sheet into the box.
- Put a filled tray into the box.
- Repeat the two actions above 4 times.
- The top tray is extra protected with a folding tray 1485761-1 (this makes it also easier to close the box)
- Put a corrugated sheet on the top tray.
- Close the box. Seal with a piece of tape.
- Put the unit label on the head end of the box.
- Close bottom side of the shipper box with transparent PP-tape.
- Insert 4 chipboard boxes into the shipper box.
- Use paper as void filling material. (like schrenz paper 100g mat. Nr. 2053800603049)
- Close the topside of the box with transparent PP-tape.
- Put a label 999639-1 on the side of the box, in the upper right corner.
- When palletising the boxes , keep the labels visible.

3.5 Composition of 4-1392022-7

Packaging material PNR	Description	Quantity
1485810-1	Cardboard strip (C23334A9990C256)	4
1485761-1	Cardboard tray (C23334A9991C64)	8
1485769-1	Cardboard tray (C23334A9991C33)	28
1485826-1	Box (C23334A9990C136)	4
2-1392007-1	Shipper Box (PA72)	1
999639-1	Licence tag Label	1
999641-1	Label	4

3.6 Packaging method for 4-1392022-7

- Pack the components in the small trays.
- Form the chipboard box.
- Insert the cardboard strip into the box
- Put 5 trays into the box. Top and bottom tray are extra protected by folding tray 1485761-1 around it.
- Put 2 small trays together and place them on top in the box to fill the open space.
- Close the box. Seal with a piece of tape.
- Put the unit label on the head end of the box.
- Close bottom side of the shipper box with transparent PP-tape.
- Insert 4 chipboard boxes into the shipper box.
- Use paper as void filling material. (like schrenz paper 100g mat. Nr. 2053800603049)
- Close the top side of the box with transparent PP-tape.
- Put a label 999639-1 on the side of the box, in the upper right corner.
- When palletising the boxes , keep the labels visible.

3.7 Composition of 4-1392022-8

Packaging material PNR	Description	Quantity
1485810-1	Cardboard strip (C23334A9990C256)	4
1392189-1	Corrugated sheet	20
1485769-1	Cardboard tray (C23334A9991C33)	24
1485761-1	Cardboard tray (C23334A9991C64)	4
1485826-1	Box (C23334A9990C136)	4
2-1392007-1	Shipper Box (PA72)	1
999639-1	Licence tag Label	1
999641-1	Label	4

3.8 Packaging Method 4-1392022-8

- Pack the components in the small trays .
- Form the chipboard box.
- Insert the cardboard strip into the box
- Put a corrugated sheet into the box.
- Put a filled tray into the box.
- Repeat the two actions above 4 times.
- The top tray is extra protected with a folding tray 1485761-1 (this makes it also easier to close the box)
- Put a corrugated sheet on the top tray.
- Put 2 small trays together and place them on top in the box to fill the open space.
- Close the box. Seal with a piece of tape.
- Put the unit label on the head end of the box.
- Close bottom side of the shipper box with transparent PP-tape.
- Insert 4 chipboard boxes into the shipper box.
- Use paper as void filling material. (like schrenz paper 100g mat. Nr. 2053800603049)
- Close the topside of the box with transparent PP-tape.
- Put a label 999639-1 on the side of the box, in the upper right corner.
- When palletising the boxes , keep the labels visible.