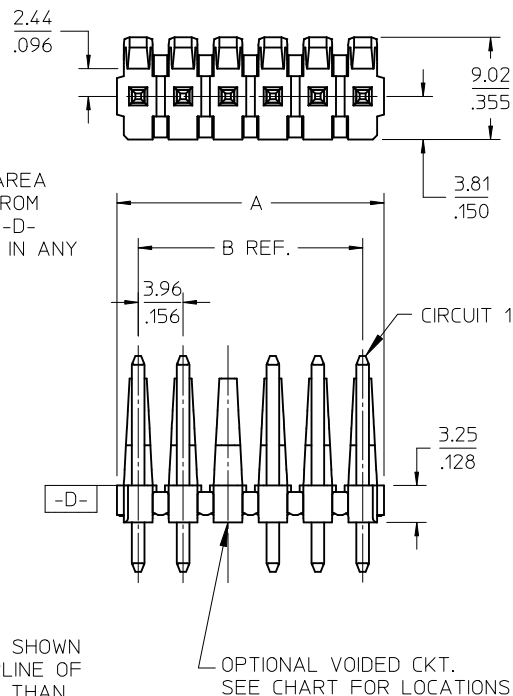




A-41671- * N * **

OPTION -PIN- PACKING
C=BRASS -43294- BULK PACK

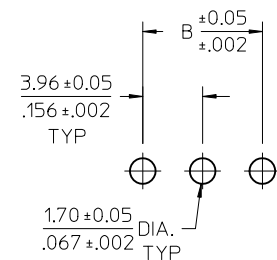
NO OF CKTS
DIM M.L.P
PLATING

VOID LOCATIONS
BLANK=NO VOIDS
NO=CKT NO VOIDED
MULT-VOIDS=51 UP

NOTES:

- MATERIAL: POLYESTER, 94V-0, MOLDED BLACK
- FINISH: PER ES-88
 - (197) OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN. OVER 0.00127/.000050 MIN. NICKEL OVERALL
 - (222) OVERALL MATTE TIN: 0.00254/.000100 MIN. OVERALL NICKEL: 0.00127/.000050 MIN.
 - (208) SELECT GOLD: 0.00038/.000015 MIN. SELECT TIN: 0.00254/.000100 MIN., OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (228) SELECT GOLD: 0.00076/.000030 MIN., SELECT TIN: 0.00254/.000100 MIN., OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (241) SELECT GOLD: 0.00051/.000020 MIN. SELECT TIN: 0.00254/.000100 MIN. OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
- PRODUCT SPECIFICATION: PS-08-50.
- PACKAGING INFO: SEE TABLE.
- SOLDERABILITY: PER SMES-152.
- PIN PUSH-OUT FORCE: PRIOR TO SOLDERING, 3 LB MIN. FORCE IN EITHER DIRECTION SHALL BE REQUIRED TO PUSH THE PIN OUT OF THE HEADER.
- PARTS ARE STACKABLE END TO END ON 3.96/.156 CENTERS. (SPACING TABS MUST BE REMOVED ON CIRCUIT SIZES 1-23 BEFORE PARTS ARE STACKABLE.)
- THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

CKT	B	A
2	3.96 .156	6.78/7.87 .267/1.310
3	7.92 .312	10.74/11.84 .423/1.466
4	11.89 .468	14.71/15.80 .579/1.622
5	15.85 .624	18.67/19.76 .735/1.778
6	19.81 .780	22.63/23.72 .891/1.934
7	23.77 .936	26.59/27.69 1.047/1.090
8	27.74 1.092	30.56/31.65 1.203/1.246
9	31.70 1.248	34.52/35.61 1.359/1.402
10	35.66 1.404	38.48/39.57 1.515/1.558
11	39.62 1.560	42.44/43.54 1.671/1.714
12	43.59 1.716	46.41/47.50 1.827/1.870
13	47.55 1.872	50.37/51.46 1.983/2.026
14	51.51 2.028	54.33/55.42 2.139/2.182
15	55.47 2.184	58.29/59.39 2.295/2.338
16	59.44 2.340	62.26/63.35 2.451/2.494
17	63.40 2.496	66.22/67.31 2.607/2.650
18	67.36 2.652	70.18/71.27 2.763/2.806
19	71.32 2.808	74.14/75.23 2.919/2.962
20	75.29 2.964	78.11/79.20 3.075/3.118
21	79.25 3.120	82.07/83.16 3.231/3.274
22	83.21 3.276	86.03/87.12 3.387/3.430
23	87.17 3.432	89.94/91.08 3.541/3.586
24	91.14 3.588	93.85/95.00 3.695/3.740



PCB LAYOUT: COMPONENT SIDE
RECOMMENDED PCB THICKNESS:
1.57±.18/.062±.007

2-*	AK1
1	AK1
SHT	REV

ADD 41671-3469	EC NO: UCP2012-1605	DRWN: NGUYEN	2011/11/16	CHKD: MKIPPER	2011/11/16	APPR: FSMITH	2011/11/22
AK1							

QUALITY SYMBOLS	DESCRIPTION	REV
▽=0		
▽=0		
▽=0		

GENERAL TOLERANCES (UNLESS SPECIFIED)		
	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .015
1 PLACE	± 0.38	± ---
ANGULAR ± 1/2°		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		

DIMENSION STYLE		MM/IN
DRAWN BY	DATE	
JSCHAFFER	2004/04/05	
CHECKED BY	DATE	
KSAMIEC	2004/04/05	
APPROVED BY	DATE	
MARGULIS	2004/04/05	
MATERIAL NO.	SEE CHART	
SIZE	A	

SCALE 1.5:1	DESIGN UNITS INCH		THIRD ANGLE PROJECTION
TITLE			
KK 156 HEADER ASSEMBLY FRICTION LOCK STRAIGHT BREAKAWAY			
MOLEX MOLEX INCORPORATED			
DOCUMENT NO. SD-41671-001			SHEET NO. 1 OF *
THIS INFORMATION THAT IS PROPRIETARY TO MOLEX SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			

	Group No:	A-41671-CNA197	Group No:	A-41671-CNA208	Group No:	A-41671-CNA228
	Pin No:	43294-0240	Pin No:	43294-0236	Pin No:	43294-0237
	Plating:	197 TIN	Plating:	208 15 GOLD	Plating:	228 30 GOLD
	Pin Length L	.750 / 19.05	Pin Length L	.750 / 19.05	Pin Length L	.750 / 19.05
	Mating M	.450 / 11.43	Mating M	.450 / 11.43	Mating M	.450 / 11.43
	Gold Loc G	NA	Gold Loc G	.270 / 6.86	Gold Loc G	.270 / 6.86
	PC Tail P	.172 / 4.37	PC Tail P	.172 / 4.37	PC Tail P	.172 / 4.37
	Tin Loc T	OVERALL	Tin Loc T	.160 / 4.06	Tin Loc T	.160 / 4.06
	Voided Ckts	NONE	Voided Ckts	NONE	Voided Ckts	NONE
	Pack Per	PK-41671-001	Pack Per	PK-41671-001	Pack Per	PK-41671-001
Ckts	Material No	Engineer Number	Material No	Engineer Number	Material No	Engineer Number
2	26-48-1025	A-41671-C02A197	41671-0001	A-41671-C02A208	41671-0024	A-41671-C02A228
3	26-48-1035	A-41671-C03A197	41671-0002	A-41671-C03A208	41671-0025	A-41671-C03A228
4	26-48-1045	A-41671-C04A197	41671-0003	A-41671-C04A208	41671-0026	A-41671-C04A228
5	26-48-1055	A-41671-C05A197	41671-0004	A-41671-C05A208	41671-0027	A-41671-C05A228
6	26-48-1065	A-41671-C06A197	41671-0005	A-41671-C06A208	41671-0028	A-41671-C06A228
7	26-48-1075	A-41671-C07A197	41671-0006	A-41671-C07A208	41671-0029	A-41671-C07A228
8	26-48-1085	A-41671-C08A197	41671-0007	A-41671-C08A208	41671-0030	A-41671-C08A228
9	26-48-1095	A-41671-C09A197	41671-0008	A-41671-C09A208	41671-0031	A-41671-C09A228
10	26-48-1105	A-41671-C10A197	41671-0009	A-41671-C10A208	41671-0032	A-41671-C10A228
11	26-48-1115	A-41671-C11A197	41671-0010	A-41671-C11A208	41671-0033	A-41671-C11A228
12	26-48-1125	A-41671-C12A197	41671-0011	A-41671-C12A208	41671-0034	A-41671-C12A228
13	26-48-1135	A-41671-C13A197	41671-0012	A-41671-C13A208	41671-0035	A-41671-C13A228
14	26-48-1145	A-41671-C14A197	41671-0013	A-41671-C14A208	41671-0036	A-41671-C14A228
15	26-48-1155	A-41671-C15A197	41671-0014	A-41671-C15A208	41671-0037	A-41671-C15A228
16	26-48-1165	A-41671-C16A197	41671-0015	A-41671-C16A208	41671-0038	A-41671-C16A228
17	26-48-1175	A-41671-C17A197	41671-0016	A-41671-C17A208	41671-0039	A-41671-C17A228
18	26-48-1185	A-41671-C18A197	41671-0017	A-41671-C18A208	41671-0040	A-41671-C18A228
19	26-48-1195	A-41671-C19A197	41671-0018	A-41671-C19A208	41671-0041	A-41671-C19A228
20	26-48-1205	A-41671-C20A197	41671-0019	A-41671-C20A208	41671-0042	A-41671-C20A228
21	26-48-1215	A-41671-C21A197	41671-0020	A-41671-C21A208	41671-0043	A-41671-C21A228
22	26-48-1225	A-41671-C22A197	41671-0021	A-41671-C22A208	41671-0044	A-41671-C22A228
23	26-48-1235	A-41671-C23A197	41671-0022	A-41671-C23A208	41671-0045	A-41671-C23A228
24	26-48-1245	A-41671-C24A197	41671-0023	A-41671-C24A208	41671-0046	A-41671-C24A228
	STD TIN CATALOG PRODUCT		STD 15 GOLD CATALOG PRODUCT		STD 30 GOLD CATALOG PRODUCT	

REV:	ECR/ECN INFORMATION:	TITLE:	SHEET No.
AK1	EC. NO. UCP2012-1605 DATE: 12/6/2011	KK .156 HEADER ASSEMBLY FRICTION LOCK STRAIGHT 2-24 CKTS.	- 2 -
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:
SD – 41671 - 001		NNGUYEN	MKIPPER
		APPROVED BY:	
		FSMITH	

TEMPLATE FILENAME: PRODUCT_SPEC [SIZE_A](V.1). DOC

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REV: AK1	<u>ECR/ECN INFORMATION:</u> EC. NO. UCP2012-1605 DATE: 12/6/2011	<u>TITLE:</u> KK .156 HEADER ASSEMBLY FRICTION LOCK STRAIGHT 2-24 CKTS.	<u>SHEET No.</u> - 3 -	
<u>DOCUMENT NUMBER:</u> SD – 41671 - 001		<u>CREATED / REVISED BY:</u> NNGUYEN	<u>CHECKED BY:</u> MKIPPER	<u>APPROVED BY:</u> FSMITH

TEMPLATE FILENAME: PRODUCT_SPEC [SIZE_A](V.1). DOC

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<tr><th>Material No</th><th>Engineer Number</th></tr> <tr><td>41671-3423</td><td>A-41671-C02A197</td></tr> <tr><td>41671-3424</td><td>A-41671-C03A197</td></tr> <tr><td>41671-3425</td><td>A-41671-C04A197</td></tr> <tr><td>41671-3426</td><td>A-41671-C05A197</td></tr> <tr><td>41671-3427</td><td>A-41671-C06A197</td></tr> <tr><td>41671-3428</td><td>A-41671-C07A197</td></tr> <tr><td>41671-3429</td><td>A-41671-C08A197</td></tr> <tr><td>41671-3430</td><td>A-41671-C09A197</td></tr> <tr><td>41671-3431</td><td>A-41671-C10A197</td></tr> <tr><td>41671-3432</td><td>A-41671-C11A197</td></tr> <tr><td>41671-3433</td><td>A-41671-C12A197</td></tr> <tr><td>41671-3434</td><td>A-41671-C13A197</td></tr> <tr><td>41671-3435</td><td>A-41671-C14A197</td></tr> <tr><td>41671-3436</td><td>A-41671-C15A197</td></tr> <tr><td>41671-3437</td><td>A-41671-C16A197</td></tr> <tr><td>41671-3438</td><td>A-41671-C17A197</td></tr> <tr><td>41671-3439</td><td>A-41671-C18A197</td></tr> 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26-50-3030	A-41671-C03A197-2	2	26-50-3073	A-41671-C07A197-3	3	26-50-3202	A-41671-C20A197-51	2,4,6,8 10,12,14,16
26-50-3040	A-41671-C04A197-2	2	26-50-5080	A-41671-C08A197-51	2,4	26-50-3167	A-41671-C16A197-53	2,4,6,8
26-50-3050	A-41671-C05A197-2	2	26-50-3063	A-41671-C06A197-3	3	26-50-3152	A-41671-C15A197-52	4,6,8,10,12,14
26-50-3060	A-41671-C06A197-2	2	26-50-3071	A-41671-C07A197-52	2,4,6	26-50-3126	A-41671-C12A197-53	2,3,5,6,8,10
26-50-3070	A-41671-C07A197-2	2	26-50-3051	A-41671-C05A197-51	2,4	26-50-3240	A-41671-C24A197-2	2
26-50-3080	A-41671-C08A197-2	2	26-50-3062	A-41671-C06A197-4	4	26-50-5090	A-41671-C10A197-55	2,5
26-50-3090	A-41671-C09A197-2	2	26-50-3068	A-41671-C06A197-6	6	41671-3100	A-41671-C05A197-3	3
26-50-3100	A-41671-C10A197-2	2	26-50-3111	A-41671-C11A197-51	5,10	41671-3112	A-41671-C14A197-12	12
26-50-3110	A-41671-C11A197-2	2	26-50-3065	A-41671-C06A197-5	5	41671-3113	A-41671-C14A197-51	11, 12
26-50-3120	A-41671-C12A197-2	2	26-50-3054	A-41671-C05A197-4	4	41671-3446	A-41671-C06A197-55	1, 3, 5
26-50-3130	A-41671-C13A197-2	2	26-50-3154	A-41671-C15A197-4	4			
26-50-3140	A-41671-C14A197-2	2	26-50-3145	A-41671-C14A197-55	2,4,8,12			
26-50-3150	A-41671-C15A197-2	2	26-50-3155	A-41671-C15A197-54	3,10,13			
26-50-3160	A-41671-C16A197-2	2	26-50-3066	A-41671-C6A197-54	2,4			
26-50-3170	A-41671-C17A197-2	2	26-50-3108	A-41671-C10A197-53	3,10			
26-50-3180	A-41671-C18A197-2	2	26-50-3103	A-41671-C10A197-7	7			
26-50-3190	A-41671-C19A197-2	2	26-50-3087	A-41671-C8A197-52	5,7			
26-50-3200	A-41671-C20A197-2	2	26-50-5081	A-41671-C08A197-6	6			
26-50-3210	A-41671-C21A197-2	2	26-50-3132	A-41671-C13A197-5	5			
26-50-3220	A-41671-C22A197-2	2	26-50-3165	A-41671-C16A197-52	2,15			
26-50-3230	A-41671-C23A197-2	2	41671-0085	A-41671-C10A197-56	5,8			

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DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:
SD – 41671 - 001		NNGUYEN	MKIPPER
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TEMPLATE FILENAME: PRODUCT_SPEC [SIZE_A](V.1). DOC

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