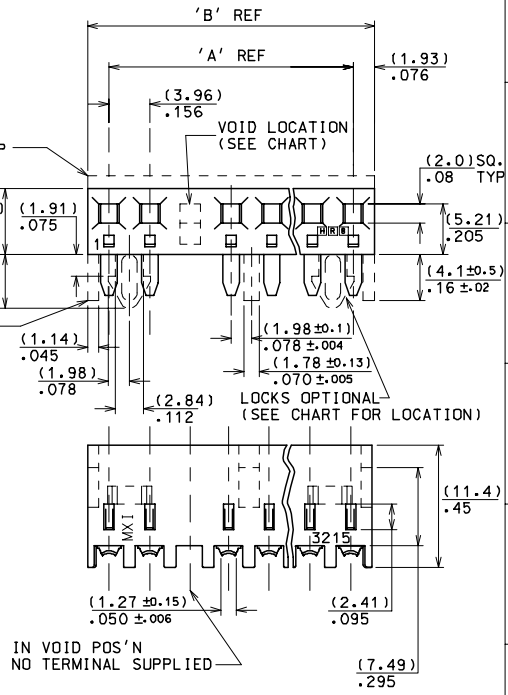
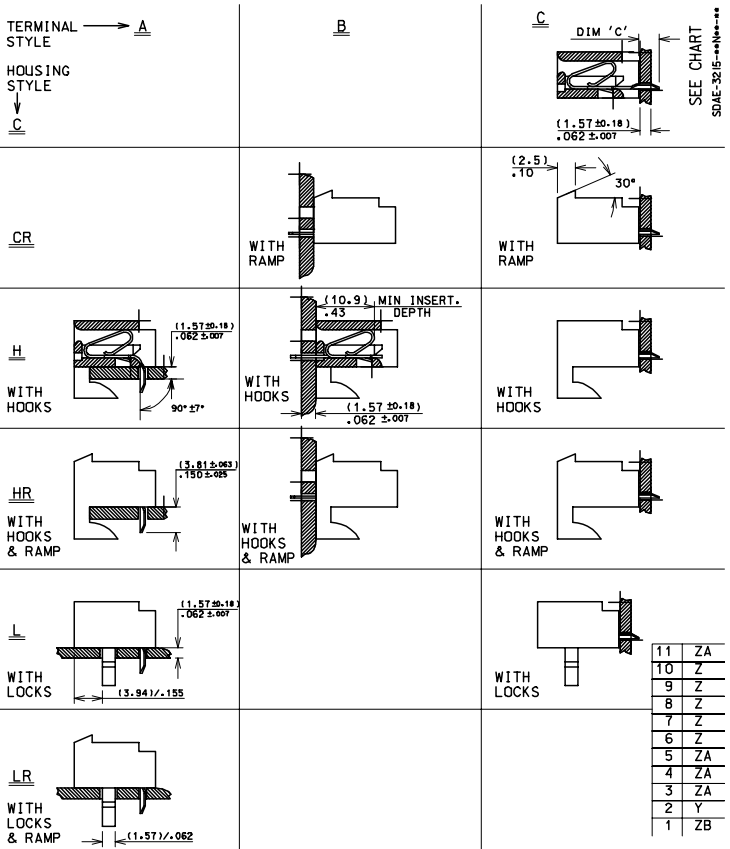


20	(75.29±0.41)	(79.15±0.51)
	2.964±.016	3.116±.020
19	(71.32±0.41)	(75.18±0.51)
	2.808±.016	2.960±.020
18	(67.36±0.36)	(71.22±0.46)
	2.652±.014	2.804±.018
17	(63.40±0.36)	(67.26±0.46)
	2.496±.014	2.648±.018
16	(59.44±0.36)	(63.29±0.46)
	2.340±.014	2.492±.018
15	(55.47±0.33)	(59.33±0.41)
	2.184±.012	2.336±.016
14	(51.51±0.33)	(55.37±0.41)
	2.028±.012	2.180±.016
13	(47.55±0.30)	(51.41±0.41)
	1.872±.012	2.024±.016
12	(43.59±0.25)	(47.45±0.36)
	1.716±.010	1.868±.014
11	(39.62±0.25)	(43.48±0.36)
	1.560±.010	1.712±.014
10	(35.66±0.25)	(39.52±0.31)
	1.404±.010	1.556±.012
9	(31.70±0.18)	(35.56±0.3)
	1.248±.007	1.400±.012
8	(27.74±0.18)	(31.60±0.31)
	1.092±.007	1.244±.012
7	(23.77±0.18)	(27.64±0.3)
	.936±.007	1.088±.012
6	(19.81±0.13)	(23.67±0.25)
	.780±.005	.932±.011
5	(15.85±0.13)	(19.71±0.25)
	.624±.005	.776±.010
4	(11.89±0.13)	(15.75±0.25)
	.468±.005	.620±.010
3	(7.92±0.13)	(11.79±0.25)
	.312±.005	.464±.010

No OF
CCTS



- NOTES:
1. THESE ASSEMBLIES STACKABLE END TO END ON (3.96)/.156 CENTRE TO CENTRE PROGRESSION.
 2. FOR CHARTS & PANEL DRILLING DETAILS SEE SHEET 2 AND SUBSEQUENT SHEETS.
 3. TERMINAL PULL OUT FORCE- 4lbs MIN.
 4. TERMINALS ARE LUBRICATED WITH MXI-3.
 5. CONNECTORS FOR USE WITH (1.14)/.045 SQ. OR RD. PINS
 6. THIS PART CONFORMS TO PROD.SPEC.99020-0087



REVISION #P-DATE
E2004-0792
P-SHEAHAN 04/03/98

4 : 1 x
G. HART 24/11/82
M GOONEY 26/11/98
MWILHITE 26/11/98
SE32151 .DGN SEE CHART SDAE-3215-***N*** I 0F 11

ZB

SHT. 1 OF 1		MRI-SDAE-3215-***N***			
MODIFICATION RECORD INDEX					
ECN	ISS.	DATE	INIT.	SHTS. AFFECTED	DESCRIPTION OF MOD.
MESL-077	F	2 .12.82	GH	ALL	REDRAW
MEML-112	G	26.4 .83	GH	ALL	REVISION
MEML-594	H	6 .6 .83	GH	ALL	VARIOUS
MEML-608	J	21.6 .83	GH	ALL	VARIOUS
MEML-681	K	31.8 .83	MAL	ALL	VARIOUS
MEML-901	L	25.6 .84	MC	ALL	VARIOUS
MEML-382	M	2 .10.84	MC	ALL	VARIOUS
MEML-509	N	29.5 .85	MC	ALL	VARIOUS
MEML-510	P	31.5 .85	MC	ALL	VARIOUS
MEML-1162	R	25.11.85	JP	ALL	VARIOUS
MEML-617	S	9 .1.86	MC	ALL	VARIOUS
MEML-625	T	20.1.86	MC	ALL	VARIOUS
E10010	U	11.1.91	POB	ALL	VARIOUS
E10018	V	18.1.91	POB	ALL	VARIOUS
E50203	W	08.12.94	JS	ALL	VARIOUS
E90137	Y	1.11.98	TM	ALL	REDRAWN ON CAD
E2001-0463	Z	1.11.00	MF	1,3,4,5,6,7,8,9,10,11	UPDATED BORDER
E2003-0992	ZA	03.05.29	PS	1	NEW PROD.SPEC.99020-0087 ADDED
			REVISE ONLY ON CAD SYSTEM		
MOLEX EUROPE		CROQUIS FILENAME			
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. A SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		MF0028	SE32151 . DGN	ISSUE	ZA

13		12		11		10		9		8		7		6		5		4		3		2		1		
PART No.	ENG No.	No. OF CCTS	LOCK RAMP	VOID CCT	VOID POS'N	PART No.	ENG No.	No. OF CCTS	LOCK RAMP	VOID CCT	VOID POS'N	CENTRE HOOK LOCATED BETWEEN CCT No's	PART No.	ENG No.	No. OF CCTS	LOCK RAMP	VOID CCT	VOID POS'N	CENTRE HOOK LOCATED BETWEEN CCT No's	PART No.	ENG No.	No. OF CCTS	LOCK RAMP	VOID CCT	VOID POS'N	CENTRE HOOK LOCATED BETWEEN CCT No's
26-11-6038	AE-3215-CR3BB	3	YES	NONE		26-11-6039	AE-3215-H3BB	3	NO	NONE			26-11-6035	AE-3215-HR3BB	3	YES	NONE			26-11-2031	AE-3215-C3AC	3	NO	NONE		
↑ -6048	↑ -CR4BB	4	↑	↑		↑ -6049	↑ -H4BB	4	↑	↑			↑ -6045	↑ -HR4BB	4	↑	↑			↑ -2041	↑ -C4AC	4	↑	↑		
-6058	-CR5BB	5				-6059	-H5BB	5					-6055	-HR5BB	5					-2051	-C5AC	5				
-6068	-CR6BB	6				-6069	-H6BB	6					-6065	-HR6BB	6					-2061	-C6AC	6				
-6078	-CR7BB	7				-6079	-H7BB	7					-6075	-HR7BB	7					-2071	-C7AC	7				
-6088	-CR8BB	8				-6089	-H8BB	8			4&5		-6085	-HR8BB	8			4&5		-2081	-C8AC	8				
-6098	-CR9BB	9				-6099	-H9BB	9			4&5		-6095	-HR9BB	9			4&5		-2091	-C9AC	9				
-6108	-CR10BB	10				-6109	-H10BB	10			5&6		-6105	-HR10BB	10			5&6		-2101	-C10AC	10				
-6118	-CR11BB	11				-6119	-H11BB	11			5&6		-6115	-HR11BB	11			5&6		-2111	-C11AC	11				
-6128	-CR12BB	12				-6129	-H12BB	12			4&5 8&9		-6125	-HR12BB	12			4&5 8&9		-2121	-C12AC	12				
-6138	-CR13BB	13				-6139	-H13BB	13			4&5 9&10		-6135	-HR13BB	13			4&5 9&10		-2131	-C13AC	13				
-6148	-CR14BB	14				-6149	-H14BB	14			5&6 9&10		-6145	-HR14BB	14			5&6 9&10		↓ -2141	-C14AC	14				
-6158	-CR15BB	15				-6159	-H15BB	15			5&6 10&11		-6155	-HR15BB	15			5&6 10&11		26-11-2151	-C15AC	15				
-6168	-CR16BB	16				-6169	-H16BB	16			6&7 11&12		-6165	-HR16BB	16			6&7 11&12		NOT TOOLED	-C16AC	16				
-6178	-CR17BB	17				-6179	-H17BB	17			6&7 11&12		-6175	-HR17BB	17			6&7 11&12		↑	-C17AC	17				
-6188	-CR18BB	18				-6189	-H18BB	18			6&7 10&11 15&16		-6185	-HR18BB	18			6&7 10&11 15&16		↑	-C18AC	18				
-6198	-CR19BB	19				-6199	-H19BB	19			5&6 10&11 15&16		-6195	-HR19BB	19			5&6 10&11 15&16		↓	-C19AC	19				
26-11-6208	AE-3215-CR20BB	20	YES	NONE		26-11-6209	AE-3215-H20BB	20	NO	NONE		5&6 10&11 15&16	26-11-6205	AE-3215-HR20BB	20	YES	NONE		5&6 10&11 15&16	NOT TOOLED	AE-3215-C20AC	20	NO	NONE		
													38-00-0545	AE-3215-HR17BB-51	17	YES	3,6,9 12,15		6&7 11&12							
													38-00-0546	AE-3215-HR8BB-51	8	YES	3,6		4&5							

PRE-RELEASE REFERENCE USE ONLY
 SDAE-3215-***N***

HOUSING.
STYLE- CR

TERMINAL.
STYLE- B

DRILLING DETAIL 'B'
(SEE SHEET 2)

HOUSING.
STYLE- H

TERMINAL.
STYLE- B

DRILLING DETAIL 'B'

HOUSING.
STYLE- HR

TERMINAL.
STYLE- B

DRILLING DETAIL 'B'

HOUSING.
STYLE- C

TERMINAL.
STYLE- C

DRILLING DETAIL 'D'

NOTES:

1. TERMINAL MUST MEET MOLEX SOLDERABILITY SPEC. No. 152.

MATERIAL:

HOUSING- NYLON, 94V-2, COLOUR- NATURAL
 TERMINAL- PHOS. BR, PLATING-(P902)
 HOT TIN DIP 1-2.5um (.000040"- .000100")



LEAD FREE CONVERSION EC No. E2004-0792 DRAWN: PSHEAHAN 04/03/04 CHK: / / / / APPR: / / / / REV: ZA	QUALITY SYMBOLS MAJOR CRITICAL	GENERAL TOLERANCES: (UNLESS SPECIFIED)		SCALE	DESIGN UNITS	DIMENSIONS:		SHT	REV		
				mm	INCH	mm	INCH	mm	INCH	mm	INCH
				±0.	±.	mm	INCH	mm	INCH	mm	INCH
				±0.	±.	mm	INCH	mm	INCH	mm	INCH
		ANGULAR: ± 1/2°		DRAWN BY & DATE		TITLE: CONNECTOR, K-K (3.96)/.156 WITH OR WITHOUT LOCKING WITH P.C. TAIL TERMINALS					
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		G. HART 24/11/82		M. GOONEY 26/11/98					
				CHECKED BY & DATE		M. GOONEY 26/11/98					
				APPROVED BY & DATE		MWILHITE 26/11/98					
				CAD FILENAME		MATERIAL NO.		DRAWING NO.		SHEET NO.	
				SE32154.DGN		SEE CHART		SDAE-3215-***N***		4 OF	
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.							
										SIZE C	