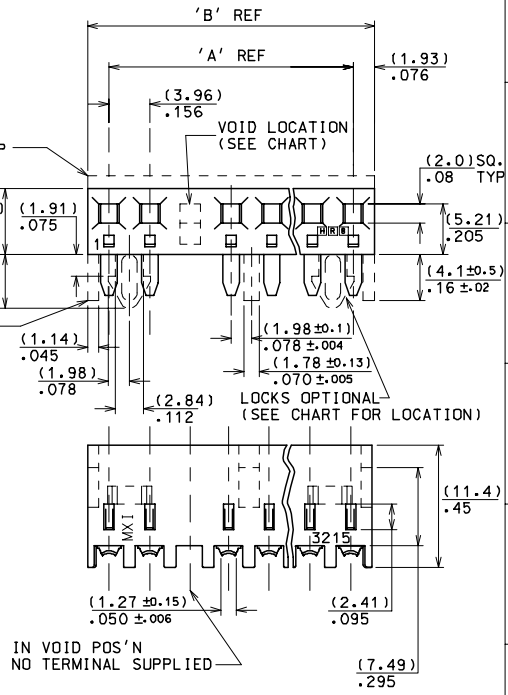
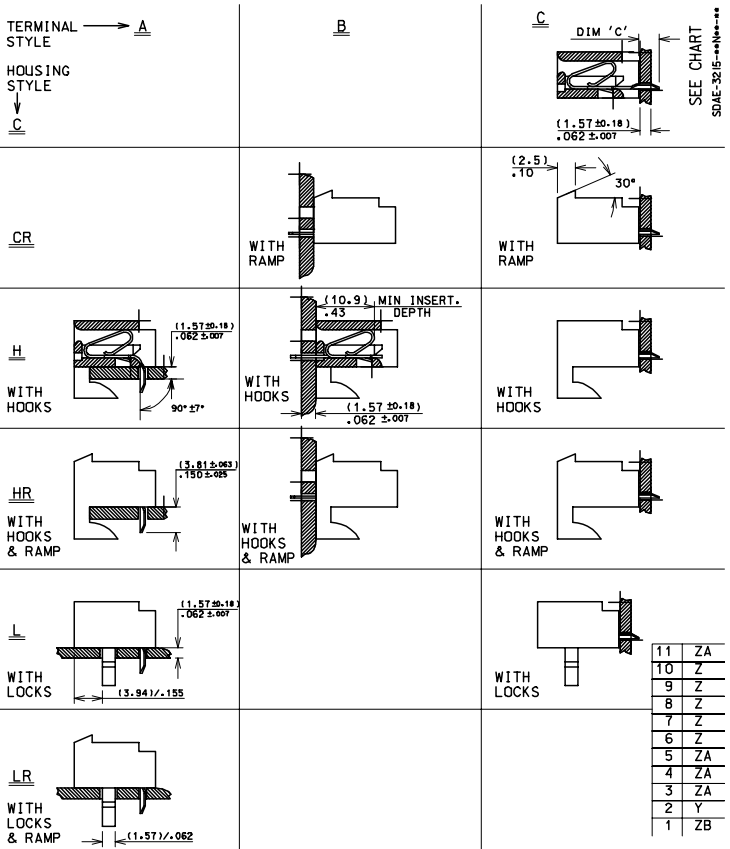


20	(75.29±0.41)	(79.15±0.51)
	2.964±.016	3.116±.020
19	(71.32±0.41)	(75.18±0.51)
	2.808±.016	2.960±.020
18	(67.36±0.36)	(71.22±0.46)
	2.652±.014	2.804±.018
17	(63.40±0.36)	(67.26±0.46)
	2.496±.014	2.648±.018
16	(59.44±0.36)	(63.29±0.46)
	2.340±.014	2.492±.018
15	(55.47±0.33)	(59.33±0.41)
	2.184±.012	2.336±.016
14	(51.51±0.33)	(55.37±0.41)
	2.028±.012	2.180±.016
13	(47.55±0.30)	(51.41±0.41)
	1.872±.012	2.024±.016
12	(43.59±0.25)	(47.45±0.36)
	1.716±.010	1.868±.014
11	(39.62±0.25)	(43.48±0.36)
	1.560±.010	1.712±.014
10	(35.66±0.25)	(39.52±0.31)
	1.404±.010	1.556±.012
9	(31.70±0.18)	(35.56±0.3)
	1.248±.007	1.400±.012
8	(27.74±0.18)	(31.60±0.31)
	1.092±.007	1.244±.012
7	(23.77±0.18)	(27.64±0.3)
	.936±.007	1.088±.012
6	(19.81±0.13)	(23.67±0.25)
	.780±.005	.932±.011
5	(15.85±0.13)	(19.71±0.25)
	.624±.005	.776±.010
4	(11.89±0.13)	(15.75±0.25)
	.468±.005	.620±.010
3	(7.92±0.13)	(11.79±0.25)
	.312±.005	.464±.010

No OF
CCTS



- NOTES:
1. THESE ASSEMBLIES STACKABLE END TO END ON (3.96)/.156 CENTRE TO CENTRE PROGRESSION.
 2. FOR CHARTS & PANEL DRILLING DETAILS SEE SHEET 2 AND SUBSEQUENT SHEETS.
 3. TERMINAL PULL OUT FORCE- 4lbs MIN.
 4. TERMINALS ARE LUBRICATED WITH MXI-3.
 5. CONNECTORS FOR USE WITH (1.14)/.045 SQ. OR RD. PINS
 6. THIS PART CONFORMS TO PROD.SPEC.99020-0087



REVISION #P-DATE
E2004-0792
P-SHEAHAN 04/03/98

4 : 1 x
G. HART 24/11/82
M GOONEY 26/11/98
MWILHITE 26/11/98
SE32151 .DGN SEE CHART SDAE-3215-***N*** I 0F 11

ZB

SHT. 1 OF 1		MRI-SDAE-3215-***N***			
MODIFICATION RECORD INDEX					
ECN	ISS.	DATE	INIT.	SHTS. AFFECTED	DESCRIPTION OF MOD.
MESL-077	F	2 .12.82	GH	ALL	REDRAW
MEML-112	G	26.4 .83	GH	ALL	REVISION
MEML-594	H	6 .6 .83	GH	ALL	VARIOUS
MEML-608	J	21.6 .83	GH	ALL	VARIOUS
MEML-681	K	31.8 .83	MAL	ALL	VARIOUS
MEML-901	L	25.6 .84	MC	ALL	VARIOUS
MEML-382	M	2 .10.84	MC	ALL	VARIOUS
MEML-509	N	29.5 .85	MC	ALL	VARIOUS
MEML-510	P	31.5 .85	MC	ALL	VARIOUS
MEML-1162	R	25.11.85	JP	ALL	VARIOUS
MEML-617	S	9 .1.86	MC	ALL	VARIOUS
MEML-625	T	20.1.86	MC	ALL	VARIOUS
E10010	U	11.1.91	POB	ALL	VARIOUS
E10018	V	18.1.91	POB	ALL	VARIOUS
E50203	W	08.12.94	JS	ALL	VARIOUS
E90137	Y	.11.98	TM	ALL	REDRAWN ON CAD
E2001-0463	Z	.11.00	MF	1,3,4,5,6,7,8,9,10,11	UPDATED BORDER
E2003-0992	ZA	03.05.29	PS	1	NEW PROD.SPEC.99020-0087 ADDED
			REVISE ONLY ON CAD SYSTEM		
MOLEX EUROPE		DGMCH FILENAME			
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. A SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		NF0028		SE32151 . DGN	
				ISSUE ZA	

13		12		11		10		9		8		7		6		5		4		3		2		1		
PART No.	ENG No.	No. OF CCTS	LOCK RAMP	VOID CCT POS'N		PART No.	ENG No.	No. OF CCTS	LOCK RAMP	VOID CCT POS'N	CENTRE HOOK LOCATED BETWEEN CCT No's	PART No.	ENG No.	No. OF CCTS	LOCK RAMP	VOID CCT POS'N	CENTRE HOOK LOCATED BETWEEN CCT No's	PART No.	ENG No.	No. OF CCTS	LOCK RAMP	VOID CCT POS'N	CENTRE HOOK LOCATED BETWEEN CCT No's			
26-11-1034	AE-3215-CR3AC	3	YES	NONE		26-11-2038	AE-3215-HR3AC	3	NO	NONE	---	26-11-2033	AE-3215-HR3AC		YES	NONE	---									
↑ -1044	↑ -CR4AC	4	↑	↑		↑ -2048	↑ -H4AC	4	↑	↑	---	↑ -2043	↑ -HR4AC	4	↑	↑	---	26-11-2044	AE-3215-L4AC	4	NO	NONE	1&2 3&4			
-1054	-CR5AC	5				-2058	-H5AC	5			---	-2053	-HR5AC	5			---	↑ -2054	↑ -L5AC	5	↑	↑	1&2 4&5			
-1064	-CR6AC	6				-2068	-H6AC	6			---	-2063	-HR6AC	6			---	-2064	-L6AC	6			1&2 5&6			
-1074	-CR7AC	7				-2078	-H7AC	7			---	-2073	-HR7AC	7			---	-2074	-L7AC	7			1&2 6&7			
-1084	-CR8AC	8				-2088	-H8AC	8			4&5	-2083	-HR8AC	8			4&5	-2084	-L8AC	8			1&2 7&8			
-1094	-CR9AC	9				-2098	-H9AC	9			4&5	-2093	-HR9AC	9			4&5	-2094	-L9AC	9			1&2 5&6 8&9			
-1104	-CR10AC	10				-2108	-H10AC	10			5&6	-2103	-HR10AC	10			5&6	-2104	-L10AC	10			1&2 5&6 9&10			
-1114	-CR11AC	11				-2118	-H11AC	11			5&6	-2113	-HR11AC	11			5&6	-2114	-L11AC	11			1&2 6&7 10&11			
-1124	-CR12AC	12				-2128	-H12AC	12			4&5 8&9	-2123	-HR12AC	12			4&5 8&9	-2124	-L12AC	12			1&2 6&7 11&12			
-1134	-CR13AC	13				-2138	-H13AC	13			4&5 9&10	-2133	-HR13AC	13			4&5 9&10	-2134	-L13AC	13			1&2 6&7 12&13			
-1144	-CR14AC	14				-2148	-H14AC	14			5&6 9&10	-2143	-HR14AC	14			5&6 9&10	-2144	-L14AC	14			1&2 7&8 13&14			
-1154	-CR15AC	15				-2158	-H15AC	15			5&6 10&11	-2153	-HR15AC	15			5&6 10&11	-2154	-L15AC	15			1&2 7&8 14&15			
-1164	-CR16AC	16				-2168	-H16AC	16			6&7 11&12	-2163	-HR16AC	16			6&7 11&12	-2164	-L16AC	16			1&2 7&8 15&16			
-1174	-CR17AC	17				-2178	-H17AC	17			6&7 11&12	-2173	-HR17AC	17			6&7 11&12	-2174	-L17AC	17			1&2 7&8 16&17			
-1184	-CR18AC	18				-2188	-H18AC	18			6&7 10&11 15&16	-2183	-HR18AC	18			6&7 10&11 15&16	-2184	-L18AC	18			1&2 8&9 17&18			
↓ -1194	↓ -CR19AC	19	↓	↓		↓ -2198	↓ -H19AC	19	↓	↓	5&6 10&11 15&16	↓ -2193	↓ -HR19AC	19	↓	↓	5&6 10&11 15&16	↓ -2194	↓ -L19AC	19	↓	↓	1&2 8&9 18&19			
26-11-2204	AE-3215-CR20AC	20	YES	NONE		26-11-2208	AE-3215-HR20AC	20	NO	NONE	5&6 10&11 15&16	26-11-2203	AE-3215-HR20AC	20	YES	NONE	5&6 10&11 15&16	26-11-2204	AE-3215-L20AC	20	NO	NONE	1&2 9&10 19&20			
						38-00-0240	AE-3215-H6AC-51	6	NO	3,4	---	26-11-2057	AE-3215-HR5AC-51	5	YES	2,4	---									
						38-00-0241	AE-3215-H13AC-7	13	NO	7	4&5 9&10	38-00-0046	AE-3215-HR11AC-51	11	YES	3,6,9	5&6									
						38-00-0376	AE-3215-H11AC-51	11	NO	3,6,9	5&6	38-00-0059	AE-3215-HR6AC-51	6	YES	3,4	---									
												38-00-0060	AE-3215-HR13AC-7	13	YES	7	4&5 9&10									
												38-00-0061	AE-3215-HR13AC-51	13	YES	2,4,6 8,10,12	4&5 9&10									

PART NO. SEE CHART
DWG NO. SDAE-3215-***N***

FOR CONTINUATION OF VOIDS, SEE LAST DRAWING

HOUSING.
STYLE-CR

HOUSING.
STYLE-H

HOUSING.
STYLE-HR

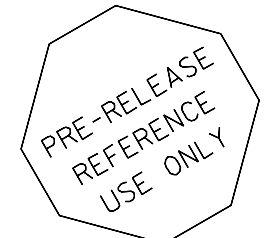
HOUSING.
STYLE-L

TERMINAL.
STYLE-C
DIM 'C' - (3.17±0.50)/.125±.020
DRILLING DETAIL 'D'
(SEE SHEET 2)

TERMINAL.
STYLE-C
DIM 'C' - (3.17±0.50)/.125±.020
DRILLING DETAIL 'D'

TERMINAL.
STYLE-C
DIM 'C' - (3.17±0.50)/.125±.020
DRILLING DETAIL 'D'

TERMINAL.
STYLE-C
DIM 'C' - (3.17±0.50)/.125±.020
DRILLING DETAIL 'D'



NOTES:
1. TERMINAL MUST MEET MOLEX SOLDERABILITY SPEC. No. 152.

MATERIAL:
HOUSING- NYLON, 94V-2, COLOUR- NATURAL
TERMINAL- PHOS. BR, PLATING- (P902)
HOT TIN DIP 1-2.5um (.000040"- .000100")

LEAD FREE CONVERSION EC No. E2004-0792 DRWN: PSHEAHAN 04/03/08 CH'K: APPR:	QUALITY SYMBOLS	GENERAL TOLERANCES: (UNLESS SPECIFIED)	SCALE	DESIGN UNITS	DIMENSIONS:	SHT	REV
	MAJOR	mm INCH	:	mm INCH	mm INCH mm ONLY		
	CRITICAL	4 PLACES ±0. ±.	DRAWN BY & DATE	THIRD ANGLE PROJECTION	TITLE: CONNECTOR, K-K (3.96)/.156 WITH OR WITHOUT LOCKING WITH P.C. TAIL TERMINALS		
	C	3 PLACES ±0. ±.	G. HART 24/11/82	APPROVED BY & DATE	MATERIAL NO. DRAWING NO. SHEET NO.		
	2 PLACES ±0. ±.	M GOONEY 26/11/98		MOLEX INCORPORATED			
	1 PLACE ±0. ±.	MWILHITE 26/11/98		CAD FILENAME			
				SE32155.DGN			
				ANGULAR: ± 1/2°			
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			
				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.			
				SIZE			
				C			